



Pump & Motor Division

PGP/PGM 300 Series





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PGP/PGM315 Characteristics

PGP/PGM 300/400 Series Gear Pumps & Motors

■ Three-piece cast iron construction

High efficiency and long life in severe operating environments.

■ Low friction bushing

Provides strength in heavy duty applications.

■ Balanced thrust plates

Optimize pump efficiency.

■ Largest journal bearings available

for high pressure and long life.



Product Features	Description
Pump type	Heavy-duty, cast iron, external gear
Mounting	SAE standard flanges
Ports	SAE split flanges and other types of threaded ports, see Specifications
Shaft style	SAE splined, keyed, and others, see Specifications
Maximum speed	400 - 3000 rpm, see Specifications
Theoretical displacement	See Specifications 0.62 to 2.48 in ³
Drive	Clockwise, counterclockwise, double. Direct drive with flexible coupling is recommended. Pumps subject to radial loads must be specified with an outboard bearing. Axial loading is not allowed.
Inlet pressure	30 psia (15psig) maximum pressure / 5 in. Hg maximum vacuum at operating temperature
Outlet pressure	See Specifications
Hydraulic fluids	Mineral oil, fire resistant fluids: water-oil emulsions 60/40, MFB; water-glycol, HFC; phosphate-esters, HFD (FPM seals required)

Product Features	Description
Fluid viscocity	From 7.5 to 1600 cSt (50 to 7500 sus). Recommended 15 to 75 cSt.
Fluid temperature	Mineral oil with standard seals: 0°F to 180°F (-20°C to 80°C); Fire resistant fluids HFB, HFC: 0°F to 150°F (-20°C to 65°C)
Filtration	ISO 4406 code: • 19/16 at 2000 psi/140 bar • 17/14 at 3000 psi/210 bar • 15/12 at 4000 psi/275 bar
Direction of rotation (looking at the drive shaft)	CW, CCW, Bi-Rotational
Multiple pump assemblies	Up to 6 gear selections of the same model, even with different gear widths
Separate or common inlet capability	Common

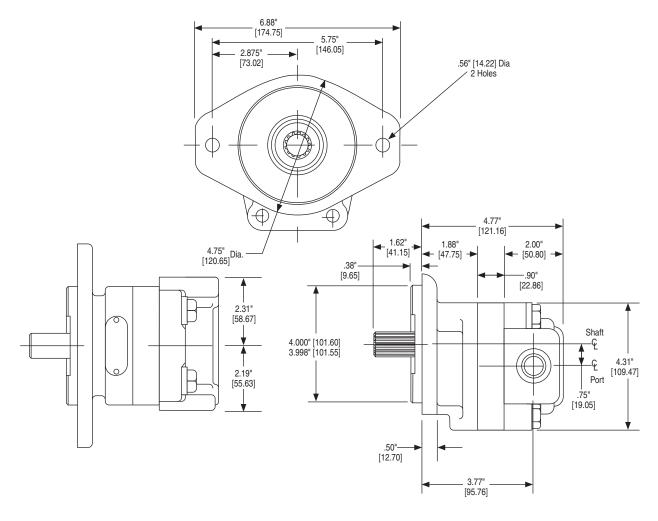


PGP/PGM315 Specifications

PGP315 Frame Size	05	07	10	12	15	17	20
Displacement – cm³/rev	10.2	15.2	20.3	25.4	30.5	35.6	40.6
(in³/rev)	(0.62)	(0.93)	(1.24)	(1.55)	(1.86)	(2.17)	(2.48)
Max continuous pressure – bar	241	241	241	241	228	200	172
(psi)	(3,500)	(3,500)	(3,500)	(3,500)	(3,300)	(2,900)	(2,500)
Max Speed – RPM	3,000	3,000	3,000	3,000	3,000	3,000	3,000
Approximate Weight – Lbs.	16.0	17	18	19	20	21	22
[kg]	[7.2]	[7.7]	[8.2]	[8.6]	[9.1]	[9.5]	[10.0]

PGM315 Frame Size	05	07	10	12	15	17	20
Displacement – cm³/rev	10.2	15.2	20.3	25.4	30.5	35.6	40.6
(in³/rev)	(0.62)	(0.93)	(1.24)	(1.55)	(1.86)	(2.17)	(2.48)
Max continuous pressure – bar (psi)	241	241	241	241	228	200	172
	(3,500)	(3,500)	(3,500)	(3,500)	(3,300)	(2,900)	(2,500)
Max Speed – RPM	3,000	3,000	3,000	3,000	3,000	3,000	3,000
Approximate Weight – Lbs.	16.0	17	18	19	20	21	22
[kg]	[7.2]	[7.7]	[8.2]	[8.6]	[9.1]	[9.5]	[10.0]

PGP/PGM315 Dimensions





PGP315 Pump Performance Data

Speed	Output Flow				Gear Widths			
RPM	Input Power	1/2"	3/4"	1"	1-1/4"	1-1/2"	1-3/4"	2"
	GPM	2.0	3.2	4.4	5.5	6.7	7.9	9.0
000	LPM	8	12	17	21	26	30	34
900	HP	5	8	11	13	15	15	15
	kW	4	6	8	10	11	11	11
	GPM	2.8	4.4	6.0	7.6	9.2	10.7	12.2
1000	LPM	11	17	23	29	35	40	46
1200	HP	7	11	14	18	20	21	20
	kW	5	8	11	13	15	15	15
	GPM	3.6	5.6	7.7	9.6	11.6	13.5	15.4
1500	LPM	14	21	29	36	44	51	58
1500	HP	9 7	13	18	22	25	26	25
	kW	7	10	13	16	19	19	19
	GPM	4.4	6.8	9.3	11.6	14.0	16.3	18.6
1800	LPM	17	26	35	44	53	62	70
1000	HP	11	16	21	27	30	31	30
	kW	8	12	16	20	22	23	23
	GPM	5.2	8.1	10.9	13.6	16.4	19.1	21.8
2100	LPM	20	30	41	51	62	72	83
2100	HP	12	19	25	31	35	36	35
	kW	9	14	18	23	26	27	26
	GPM	6.0	9.3	12.5	15.6	18.8	21.9	25.1
2400	LPM	23	35	47	59	71	83	95
2400	HP	14	21	28	35	40	41	40
	kW	11	16	21	26	30	31	30
	GPM	7.7	11.7	15.7	19.6	23.7	27.6	31.5
3000	LPM	29	44	59	74	90	104	119
3000	HP	18	27	35	44	50	51	51
	kW	13	20	26	33	37	38	38

Performance data shown are the average results based on a series of laboratory tests of production units and are not necessarily representative of any one unit. Tests were run with the oil reservoir temperature at 120° F and viscosity 150 SUS at 100° F.

NOTE: Pump output flow is at the maximum rated pressure.

PGM315 Motor Performance Data

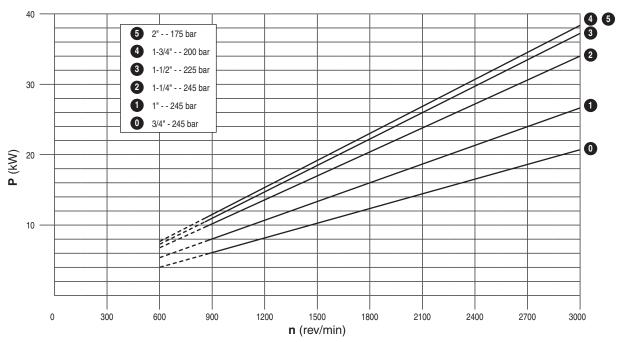
						Gear \	Widths				
Speed RPM	Output Torque		") psi	1-1 3500	/4") psi		1/2" 0 psi		3/4" 0 psi	_	!" O psi
		Α	В	Α	В	Α	В	Α	В	Α	В
900	in/lbs	7.1	665	8.3	830	9.6	940	10.9	965	12.2	950
900	Nm	27	75.1	32	93.8	37	106.2	41	109.0	46	107.3
1200	in/lbs	8.8	665	10.5	830	12.2	940	13.8	965	15.5	950
1200	Nm	33	75.1	40	93.8	46	106.2	52	109.0	59	107.3
1500	in/lbs	10.6	660	12.6	825	14.7	935	16.7	955	18.8	945
1500	Nm	40	74.6	48	93.2	56	105.6	63	107.9	71	106.8
1800	in/lbs	12.3	655	14.7	820	17.2	930	19.6	950	22.1	940
1000	Nm	46	74.0	56	92.6	65	105.1	74	107.3	84	106.2
2100	in/lbs	14.0	655	16.8	820	19.7	930	22.5	950	25.4	940
2100	Nm	53	74.0	64	92.6	75	105.1	85	107.3	96	106.2
2400	in/lbs	15.7	640	18.9	800	22.2	910	25.4	930	28.8	920
2400	Nm	59	72.3	72	90.4	84	102.8	96	105.1	109	103.9
3000	in/lbs	19.0	640	23.0	800	27.2	905	31.2	925	35.3	915
3000	Nm	72	72.3	87	90.4	103	102.3	118	104.5	134	103.4

A: Input Flow GPM/LPM; B: Output Torque IN/LBS/Nm

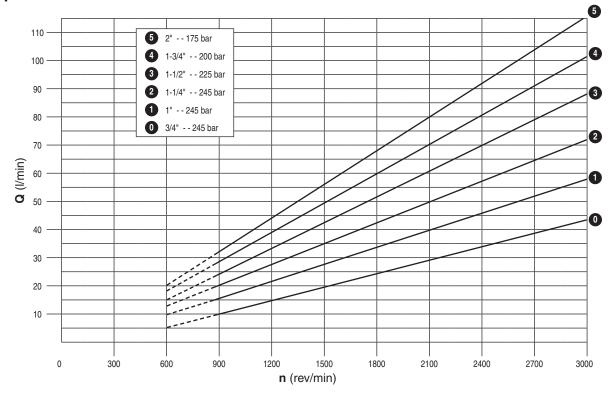
NOTE: In accordance with our policy of continuing product development, we reserve the right to change specifications shown in this catalog without notice.



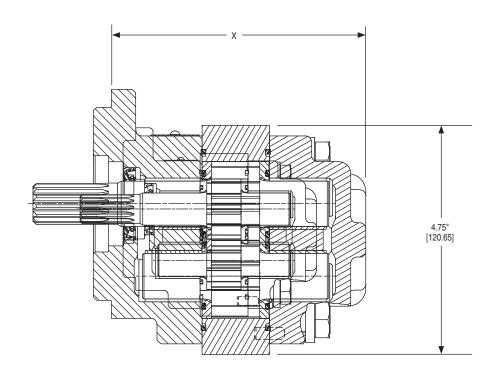
Input



Output

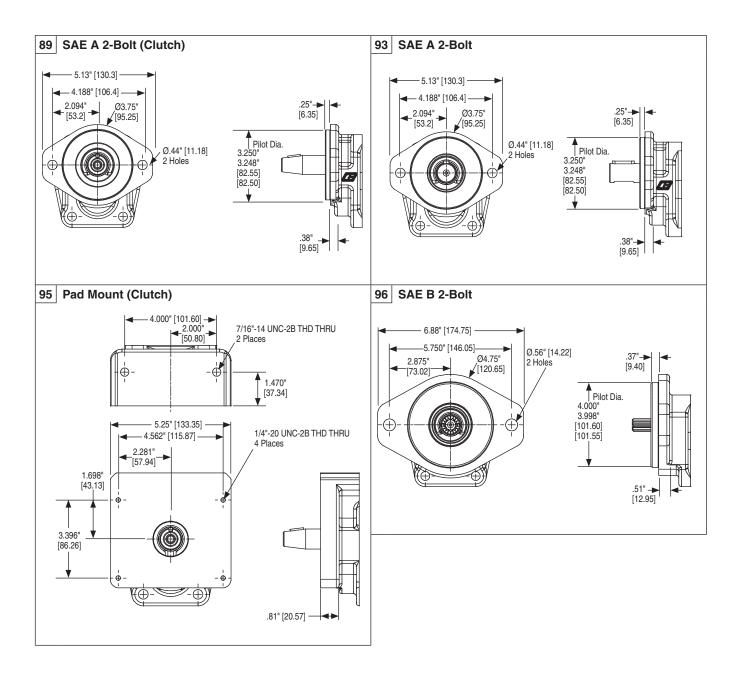




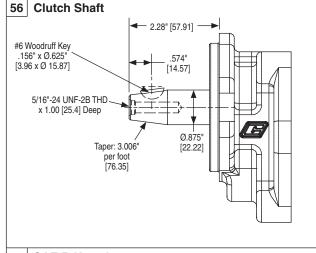


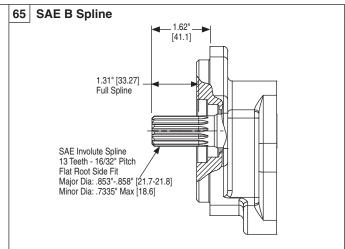
	X DIMENSION						
Code	05	07	10	12	15	17	20
89	4.78"	5.03"	5.28"	5.53"	5.78"	6.03"	6.28"
	[121.41]	[127.76]	[134.11]	[140.46]	[146.81]	[153.16]	[159.51]
93	4.78"	5.03"	5.28"	5.53"	5.78"	6.03"	6.28"
	[121.41]	[127.76]	[134.11]	[140.46]	[146.81]	[153.16]	[159.51]
95	5.52"	5.77"	6.02"	6.27"	6.52"	6.77"	7.02"
	[140.21]	[146.56]	[152.91]	[159.26]	[165.61]	[171.96]	[178.31]
96	4.78"	5.03"	5.28"	5.53"	5.78"	6.03"	6.28"
	[121.41]	[127.76]	[134.11]	[140.46]	[146.81]	[153.16]	[159.51]

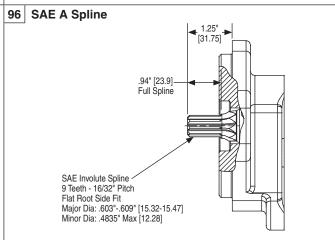


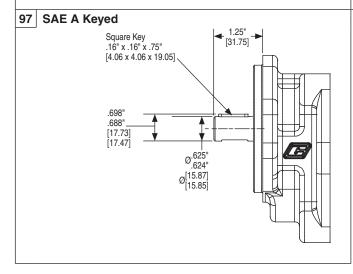












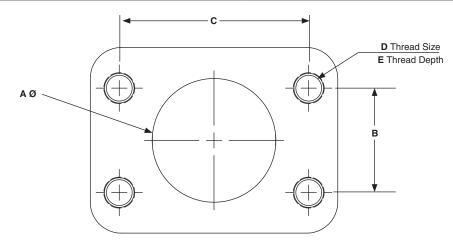
Shaft Sty	le	Integral: 1	Maximum Torque		
		2 pieces: 2	lb-ft	Nm	
0.45.4	Splined - 9 Teeth	1 2	80	109	
SAE A	5/8" Keyed	1 2	62 -	84	
045.0	Splined - 13 Teeth	1 2	242	328	
SAE B	7/8" Keyed	1 2	167 -	226 -	
045.00	Splined - 15 Teeth	1 2	-	-	
SAE BB	1" Keyed	1 2	-	-	
CAFC	Splined - 14 Teeth	1 2	-	-	
SAE C 1.25" Keyed		1 2	-	-	
Connecting	Shaft		90	122	

Torque (lb-ft) = Pressure (PSI) x Displacement (in³/rev) 75.4 Torque (Nm) = Pressure (Bar) x Displacement (cc/rev)



SAE Flanged Ports UNC Thread (SSS)

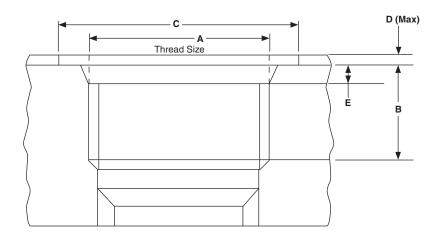
1	Ą	В		(D		Ξ
inch	mm	inch	mm	inch	mm	UNC	inch	mm
0.50	12.7	0.69	17.5	1.50	38.1	5/16"-18	0.94	23.9
0.75	19.1	0.88	22.3	1.88	47.7	3/8"-16	0.88	22.4
1.00	25.4	1.03	26.2	2.06	52.2	3/8"-16	0.88	22.4
1.25	31.8	1.19	30.2	2.31	58.7	7/16"-14	1.12	28.4
1.50	38.1	1.41	35.7	2.75	69.9	1/2"-13	1.06	26.9
2.00	50.8	1.69	42.9	3.06	77.8	1/2"-13	1.06	26.9
2.50	63.5	2.00	50.8	3.50	88.9	1/2"-13	1.19	30.2





SAE Straight Thread (ODT)

ODT	ODT A		АВ		С		D		E	
ושט	UNF	inch	mm	inch	mm	inch	mm	inch	mm	
1/2"	3/4"-16	.56	14.3	1.19	30.2	.09	2.4	.10	2.55	
5/8"	7/8"-14	.66	16.7	1.34	34.1	.09	2.4	.10	2.55	
3/4"	1-1/16"-12	.75	19.1	1.62	41.3	.09	2.4	.13	3.30	
1"	1-5/16"-12	.75	19.1	1.91	48.5	.09	2.4	.13	3.30	
1-1/4"	1-5/8"-12	.75	19.1	2.27	57.7	.09	2.4	.13	3.35	
1-1/2"	1-7/8"-12	.75	19.1	2.56	65.0	.09	2.4	.13	3.35	
2"	2-1/2"-12	.75	19.1	3.48	88.4	.09	2.4	.13	3.35	





PG 1 315 2 3 3 4 4 5 5 6 6 7 7 8 8 9 9 6 6 7 7 10

Code	1 – Type
Р	Pump (PE for flurocarbon seals)
M	Motor (no tandem motors available)

Code	2 – Unit	
A	Single Unit	
В	Tandem Unit (flush studs)	
L	Unit with Extended Studs	

Code	3 – Shaft End Cover
1	Pump, cw w/o O.B. bearing
2	Pump, ccw w/o O.B. bearing
9	Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain

Code	4 – Shaft End Cover	
89	SAE 2-Bolt for clutch	
93	SAE A 2-Bolt	
95	Pad Mount for clutch	
96	SAE B 2-Bolt	

Code	5 – Port End Cover				
SIDE POR	SIDE PORTED				
cw	CCW IN O				
SAE Split	Flange (p	ump)			
EJ	JE	1"	3/4"		
EK	KE	1"	1/2"		
EL	LE	3/4"	3/4"		
EM	ME	3/4"	1/2"		
OE	EO	1"	-		
OF	FO	3/4"	-		
OJ	JO	-	3/4"		
OL	LO	-	1/2		
SAE Split	SAE Split Flange (motor)				
DR-Double 1"			1"		
DS -Double		3/4"	3/4"		
Unported (pump)					
BI		Unp	orted		

Code 5 – Port End Cover (cont.)						
SIDE POR	SIDE PORTED (cont.)					
CW						
OD Tube	Porting (pu	ımp)				
FB	BF	1-1/4"	1"			
FC	CF	1-1/4"	7/8"			
FG	GF	1-1/4"	3/4"			
FJ	JF	1-1/4"	5/8"			
FL	LF	1"	1"			
FV	VF	1"	7/8"			
FW	WF	1"	3/4"			
FX	XF	1"	5/8"			
FY	YF	7/8"	7/8"			
FZ	ZF	7/8"	3/4"			
ВС	СВ	7/8"	5/8"			
BG	GB	7/8"	1/2"			
BJ	JB	3/4"	3/4"			
BL	LB	3/4"	5/8"			
BN	NB	3/4"	1/2"			
BV	VB	1-1/4"	-			
BW	WB	1"	-			
вх	ХВ	7/8"	-			
BY	YB	3/4"	-			
BZ	ZB	-	1"			
PD	DP	-	7/8"			
PE	EP	-	3/4"			
PM	MP	-	5/8"			
PN	NP	-	1/2"			
OD TUBE	PORTING	(motor)				
VN-E	ouble	1"	1"			
VR-D	Double	3/4"	3/4"			
VQ -Double 1/2" 1/2			1/2"			

Code	Code 5 – Port End Cover (cont.)					
REAR PO	RTED					
CW	CCW IN OUT					
OD Tube I	Porting (pu	ımp)				
UC	CU	1-1/4"	1"			
UF	FU	1-1/4"	7/8"			
UN	NU	1-1/4"	3/4"			
UD	DU	1"	1"			
UP	PU	1"	7/8"			
UQ	QU	1"	3/4"			
UR	RU	1"	5/8"			
LN	NL	7/8"	7/8"			
LP	PL	7/8"	3/4"			
LQ	QL	7/8"	5/8"			
LR	RL	3/4"	3/4"			
LS	SL	3/4"	5/8"			
LT	TL	3/4"	1/2"			
OD Tube I	OD Tube Porting (motor)					
RN-Double 1" 1"						
RQ-D	ouble	3/4"	3/4"			
RS-D	ouble	1/2"	1/2"			
BSPP Por	ting (moto	or)				
RT-D	ouble	1"	1"			
RV-D	ouble	3/4"	3/4"			
RW-D	Double	1/2"	1/2"			
National I	Pipe Threa	d (motor)				
RX-D	ouble	1"	1"			
RY-D	ouble	3/4"	3/4"			
RZ-Double		1/2"	1/2"			

Code	6 – Gear Housing
AB	Pump
EB	Motor



PGP/PGM315 Ordering Code (cont.)

PGP/PGM 300/400 Series Gear Pumps & Motors

PG 1 315 2 3 3 4 4 5 5 6 6 7 7 8 8 9 9 6 6 7 7 10

Code	7 – Gear Width				
	Gear	in.³	cm³	Piessuit	
	Width	/rev.	/rev.	psi	bar
05	1/2"	.62	10.2	3500	241
07	3/4"	.93	15.2	3500	241
10	1"	1.24	20.3	3500	241
12	1-1/4"	1.55	25.4	3500	241
15	1-1/2"	1.86	30.5	3300	228
17	1-3/4"	2.17	35.6	2900	200
20	2"	2.48	40.6	2500	172

Code	8 – Drive Shaft	
56	Clutch Pump Tapered, 5/16 - 24 thd. (internal), #6 Woodruff Keyed (single unit only); 1:4 taper	
65	SAE B Splined	
66	SAE B Keyed	
96	SAE A Splined	
97	SAE A Keyed	
For Single or Tandem Units - unless noted		

Code	9 – Bearing Carriers			
DUAL	OUTLET	- PUMP	ONLY	
Outlets: for clockwise porting the top port number comes first; for counter-clockwise porting the bottom port number comes first				
CW	ccw	IN		JT
SAE S	plit Flan	ge		
CA	AC	1-1/4"	3/4"	3/4"
DA	AD	1-1/4"	3/4"	1/2"
EA	AE	1-1/4"	1/2"	1/2"
FA	AF	1"	3/4"	3/4"
GA	AG	1"	3/4"	1/2"
НА	AH	1"	1/2"	1/2"
OD Tul	be Portin	g		
JG	GJ	1-1/2"	1"	1"
KG	GK	1-1/2"	1"	7/8"
LG	GL	1-1/2"	7/8"	7/8"
MG	GM	1-1/2"	1"	3/4"
NG	GN	1-1/2"	3/4"	3/4"
PG	GP	1-1/4"	1"	1"
QG	GQ	1-1/4"	1"	7/8"
RG	GR	1-1/4"	7/8"	7/8"
SG	GS	1-1/4"	1"	3/4"
TG	GT	1-1/4"	3/4"	3/4"
UG	GU	1-1/4"	3/4"	5/8"
VG	GV	1-1/4"	3/4"	1/2"
WG	GW	1-1/4"	5/8"	5/8"
XG	GX	1-1/4"	1/2"	1/2"
YG	GY	1"	1"	1"
ZG	GZ	1"	1"	7/8"
RC	CR	1"	7/8"	7/8"
sc	cs	1"	1"	3/4"
TC	СТ	1"	3/4"	3/4"
VC	CV	1"	3/4"	5/8"
wc	CW	1"	3/4"	1/2"
хс	СХ	1"	5/8"	5/8"
YC	CY	1"	1/2"	1/2"

Code	9 – Beari	ng Carrier	s (cont.)		
SINGLE C	OUTLET - F	PUMP ONL	Υ		
Outlet for	Outlet for front section				
CW	CCW	IN	OUT		
SAE Split	Flange				
CJ	JC	1-1/4"	1-1/4"		
CL	LC	1-1/4"	1"		
CM	MC	1-1/4"	3/4"		
НВ	ВН	1-1/4"	1/2"		
НС	СН	1"	1"		
HF	FH	1"	3/4"		
HL	LH	1"	1/2"		
HM	МН	3/4"	3/4"		
HN	NH	3/4"	1/2"		
OD Tube Porting					
KB	ВК	1-1/2"	1-1/2"		
KC	CK	1-1/2"	1-1/4"		
KF	FK	1-1/2"	1"		
KL	LK	1-1/2"	7/8"		
KM	MK	1-1/2"	3/4"		
KN	NK	1-1/4"	1-1/4"		
КО	ОК	1-1/4"	1"		
KP	PK	1-1/4"	7/8"		
KQ	QK	1-1/4"	3/4"		
MB	ВМ	1-1/4"	5/8"		
ML	LM	1-1/4"	1/2"		
MN	NM	1"	1"		
MQ	QM	1"	7/8"		
MR	RM	1"	3/4"		
MS	SM	1"	5/8"		
MT	ТМ	1"	1/2"		
MU	UM	3/4"	3/4"		
MV	VM	3/4"	5/8"		
MW	WM	3/4"	1/2"		
Common Inlet Passage					
С	D	No I	Ports		

Code	10 – Connecting Shaft	
1	Connecting Shaft	
For connecting tandem units		



- Three-piece cast iron construction
 High efficiency and long life in severe operating environments.
- Low friction bushing

 Provides strength in heavy duty applications.
- Balanced thrust plates Optimize pump efficiency.
- Largest journal bearings available for high pressure and long life.



Product Features	Description
Pump Type	Heavy-duty, cast iron, external gear
Mounting	SAE standard flanges, ZF, others
Ports	SAE split flanges and other types of threaded ports, see Specifications
Shaft Style	SAE splined, keyed, and others, see Specifications
Maximum Speed	400 - 3000 rpm, see Specifications
Theor. displacement	See Specifications
Drive	Clockwise, counterclockwise, double. Direct drive with flexible coupling is recommended. Pumps subject to radial loads must be specified with an outboard bearing. Axial loading is not allowed.
Inlet pressure	30 psia (15psig) maximum pressure / 5 in. Hg maximum vacuum at operating temperature
Outlet pressure	See Specifications
Hydraulic fluids	Mineral oil, fire resistant fluids: water-oil emulsions 60/40, MFB; water-glycol, HFC; phosphate-esters, HFD (FPM seals required)

Product Features	Description
Fluid viscocity	From 7.5 to 1600 cSt (50 to 7500 sus). Recommended 15 to 75 cSt.
Fluid temperature	Mineral oil with standard seals: 0°F to 180°F (-20°C to 80°C); Fire resistant fluids HFB, HFC: 0°F to 150°F (-20°C to 65°C)
Filtration	ISO 4406 code: • 19/16 at 2000 psi/140 bar • 17/14 at 3000 psi/210 bar • 15/12 at 4000 psi/275 bar
Direction of rotation (looking at the drive shaft)	CW, CCW, Bi-Rotational
Multiple pump assemblies	Up to 6 gear selections of the same model, even with different gear widths
Separate or common inlet capability	Common

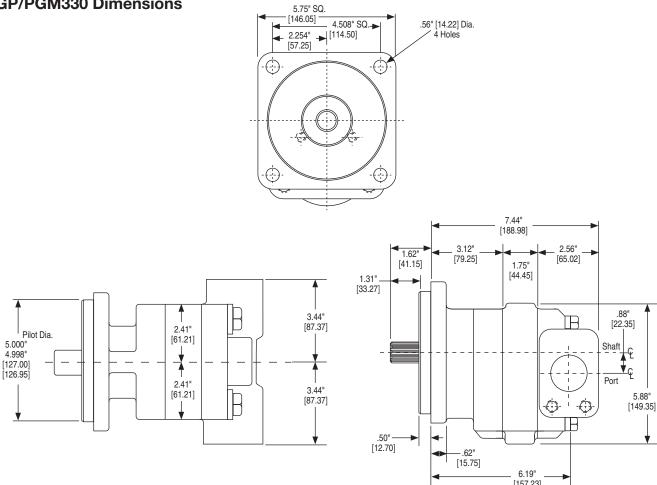


PGP/PGM330 Specifications

PGP330 Frame Size	05	07	10	12	15	17	20
Displacement – cm³/rev (in³/rev)	16.1	24.2	32.3	40.4	48.4	56.5	64.6
	(0.99)	(1.48)	(1.97)	(2.46)	(2.96)	(3.45)	(3.94)
Max continuous pressure – bar (psi)	241	241	241	241	241	224	207
	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,250)	(3,000)
Max Speed – RPM	3,000	3,000	3,000	3,000	3,000	3,000	3,000
Approximate Weight – Lbs. [kg]	33.6	34.8	36	37.3	38.5	40	41.3
	[15.2]	[15.8]	[16.3]	[16.9]	[17.5]	[18.1]	[18.7]

PGM330 Frame Size	05	07	10	12	15	17	20
Displacement – cm³/rev	16.1	24.2	32.3	40.4	48.4	56.5	64.6
(in³/rev)	(0.99)	(1.48)	(1.97)	(2.46)	(2.96)	(3.45)	(3.94)
Max continuous pressure – bar (psi)	241	241	241	241	241	224	207
	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,250)	(3,000)
Max Speed – RPM	3,000	3,000	3,000	3,000	3,000	3,000	3,000
Approximate Weight – Lbs. [kg]	33.6	34.8	36	37.3	38.5	40.0	41.3
	[15.2]	[15.8]	[16.3]	[16.9]	[17.5]	[18.1]	[18.7]

PGP/PGM330 Dimensions





PGP330 Pump Performance Data

Speed	Output Flow				Gear Widths			
RPM	Input Power	1/2"	3/4"	1"	1-1/4"	1-1/2"	1-3/4"	2"
	GPM	3.2	5.1	7.0	8.8	10.6	12.4	14.3
900	LPM	12	19	26	33	40	47	54
900	HP	9	13	17	21	26	28	29
	kW	6	10	13	16	19	21	22
	GPM	4.5	7.0	9.5	12.0	14.5	16.9	19.4
1200	LPM	17	26	36	45	55	64	73
1200	HP	11	17	23	28	34	37	39
	kW	8	13	17	21	25	28	29
	GPM	5.8	8.9	12.1	15.2	18.3	21.4	24.5
1500	LPM	22	34	46	57	69	81	93
1500	HP	14	21	28	35	43	46	49
	kW	11	16	21	26	32	34	36
	GPM	7.1	10.8	14.7	18.4	22.1	25.9	29.6
1800	LPM	27	41	55	70	84	98	112
1000	HP	17	26	34	43	51	55	58
	kW	13	19	25	32	38	41	44
	GPM	8.4	12.7	17.2	21.6	26.0	30.3	34.7
2100	LPM	32	48	65	82	98	115	131
2100	HP	20	30	40	50	60	65	68
	kW	15	22	30	37	44	48	51
	GPM	9.6	14.7	19.8	24.8	29.8	34.8	39.8
2400	LPM	36	55	75	94	113	132	151
2400	HP	23	34	45	57	68	74	78
	kW	17	25	34	42	51	55	58
	GPM	12.2	18.5	24.9	31.2	37.5	43.8	50.1
3000	LPM	46	70	94	118	142	166	190
3000	HP	28	43	57	71	85	92	97
	kW	21	32	42	53	64	69	73

PGM330 Motor Performance Data

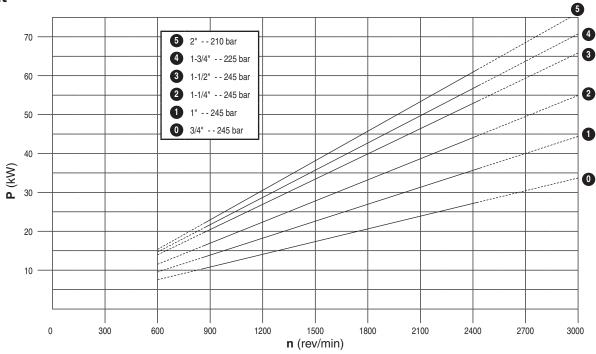
						Gear \	Vidths				
Speed RPM	Output Torque	_	") psi		/4") psi		/2") psi		/4") psi		") psi
		Α	В	Α	В	Α	В	Α	В	Α	В
900	in/lbs	10.1	1010	12.3	1270	14.5	1530	16.7	1665	19.0	1770
900	Nm	38	114.1	47	143.5	55	172.9	63	188.1	72	200.0
1000	in/lbs	12.8	1005	15.7	1265	18.6	1525	21.4	1660	24.3	1760
1200	Nm	49	113.6	59	142.9	70	172.3	81	187.6	92	198.9
1500	in/lbs	15.6	1000	19.1	1255	22.6	1515	26.1	1650	29.6	1750
1500	Nm	59	113.0	72	141.8	85	171.2	99	186.4	112	197.7
1800	in/lbs	18.4	995	22.5	1250	26.6	1505	30.8	1640	34.9	1740
1000	Nm	69	112.4	85	141.2	101	170.0	116	185.3	132	196.6
2100	in/lbs	21.1	990	25.9	1240	30.7	1495	35.4	1625	40.2	1720
2100	Nm	80	111.9	98	140.1	116	168.9	134	183.6	152	194.3
2400	in/lbs	23.9	985	29.3	1235	34.7	1480	40.1	1605	45.5	1695
2400	Nm	90	111.3	111	139.5	131	167.2	152	181.3	172	191.5
2000	in/lbs	29.2	980	35.9	1230	42.6	1475	49.3	1595	56.0	1685
3000	Nm	110	110.7	136	139.0	161	166.7	186	180.2	212	190.4

A: Input Flow GPM/LPM; B: Output Torque IN/LBS/Nm

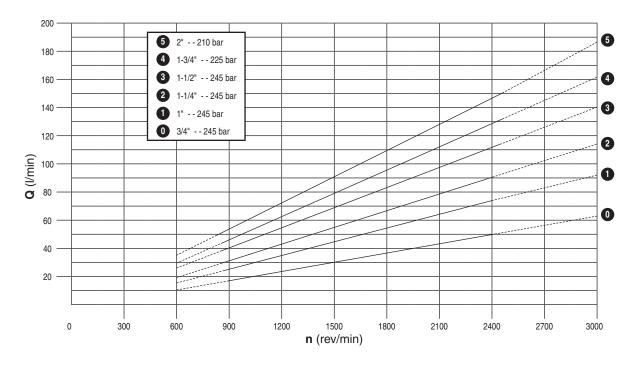
Note: In accordance with our policy of continuing product development, we reserve the right to change specifications shown in this catalog without notice.



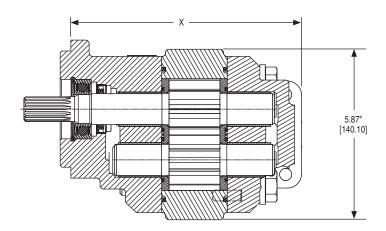
Input



Output

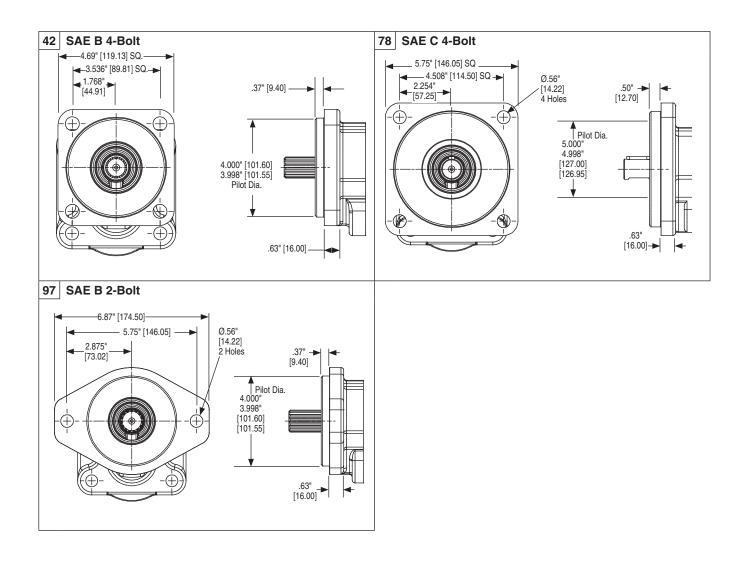




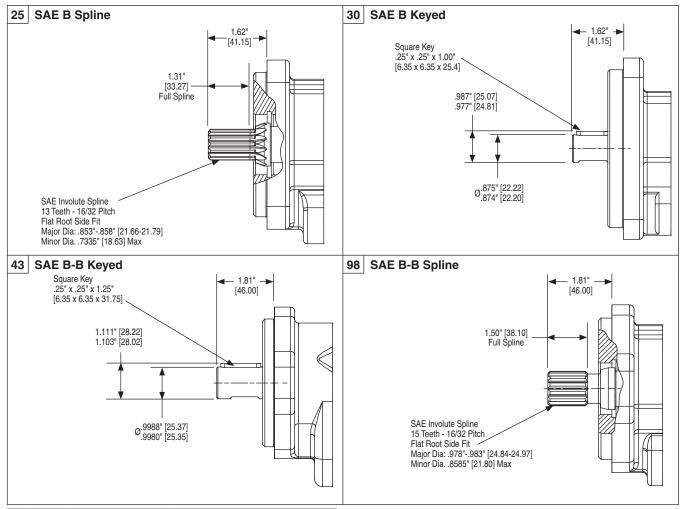


	X DIMENSION						
SEC CODE	05	07	10	12	15	17	20
42	6.69"	6.94"	7.19"	7.44"	7.69"	7.94"	8.19"
	[169.93]	[176.28]	[182.63]	[188.98]	[195.33]	[201.68]	[208.02]
78	6.69"	6.94"	7.19"	7.44"	7.69"	7.94"	8.19"
	[169.93]	[176.28]	[182.63]	[188.98]	[195.33]	[201.68]	[208.02]
97	6.69"	6.94"	7.19"	7.44"	7.69"	7.94"	8.19"
	[169.93]	[176.28]	[182.63]	[188.98]	[195.33]	[201.68]	[208.02]









Shaft Sty	le	Integral: 1	Maximum Torque		
		2 pieces: 2	lb-ft	Nm	
0454	Splined - 9 Teeth	1 2	-	-	
SAE A	5/8" Keyed	1 2	-	-	
CAED	Splined - 13 Teeth	1 2	242 159	328 215	
SAE B	7/8" Keyed	1 2	167 159	226 215	
SAE BB	Splined - 15 Teeth	1 2	371 159	503 215	
SAE DD	1" Keyed	1 2	250 159	339 215	
SAE C	Splined - 14 Teeth	1 2	- 159	- 215	
SAEC	1.25" Keyed	1 2	- 159	- 215	
Connecting	Shaft		159	215	

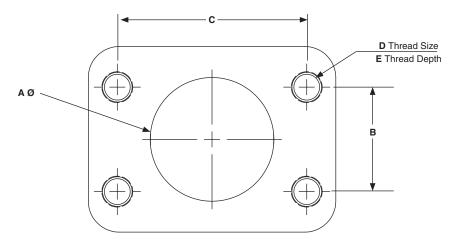
Torque (lb-ft) = $\frac{\text{Pressure (PSI) x Displacement (in}^3/\text{rev})}{75.4}$

Torque (Nm) = Pressure (Bar) x Displacement (cc/rev) 62.8



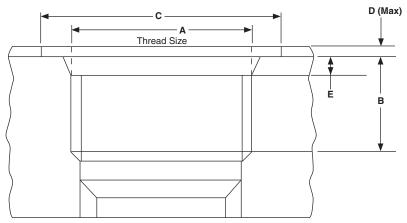
SAE Flanged Ports UNC Thread (SSS)

,	4	E	В		;	D	E	
inch	mm	inch	mm	inch	mm	UNC	inch	mm
0.50	12.7	0.69	17.5	1.50	38.1	5/16"-18	0.94	23.9
0.75	19.1	0.88	22.3	1.88	47.7	3/8"-16	0.88	22.4
1.00	25.4	1.03	26.2	2.06	52.2	3/8"-16	0.88	22.4
1.25	31.8	1.19	30.2	2.31	58.7	7/16"-14	1.12	28.4
1.50	38.1	1.41	35.7	2.75	69.9	1/2"-13	1.06	26.9
2.00	50.8	1.69	42.9	3.06	77.8	1/2"-13	1.06	26.9
2.50	63.5	2.00	50.8	3.50	88.9	1/2"-13	1.19	30.2



SAE Straight Thread (ODT)

ODT	ODT A UNF	E	3	()	E	
ODI		inch	mm	inch	mm	inch	mm	inch	mm
1/2"	3/4"-16	.56	14.3	1.19	30.2	.09	2.4	.10	2.55
5/8"	7/8"-14	.66	16.7	1.34	34.1	.09	2.4	.10	2.55
3/4"	1-1/16"-12	.75	19.1	1.62	41.3	.09	2.4	.13	3.30
1"	1-5/16"-12	.75	19.1	1.91	48.5	.09	2.4	.13	3.30
1-1/4"	1-5/8"-12	.75	19.1	2.27	57.7	.09	2.4	.13	3.35
1-1/2"	1-7/8"-12	.75	19.1	2.56	65.0	.09	2.4	.13	3.35
2"	2-1/2"-12	.75	19.1	3.48	88.4	.09	2.4	.13	3.35





PGP/PGM330 Ordering Code

PGP/PGM 300/400 Series Gear Pumps & Motors

PG 1 330 2 3 3 4 4 5 5 6 6 7 7 8 8 8 9 9 6 6 7 7 10

Code	1 – Type
P	Pump
M	Motor

Code	2 – Unit
A	Single Unit
В	Tandem Unit (flush studs)
С	Single or Tandem with two-piece shaft (O.B. bearing required)
L	Unit with Extended Studs

Code	3 – Shaft End Cover
1	Pump, cw w/o O.B. bearing
2	Pump, ccw w/o O.B. bearing
4	Pump, cw with O.B. bearing
5	Pump, ccw with O.B. bearing
8	Motor, bi-rot with O.B. bearing + 1/4" ODT drain
9	Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain

Code	4 – Shaft End Cover
42	SAE B 4-Bolt
78	SAE C 4-Bolt
97	SAE B 2-Bolt

	5 – Port End Cover			
SIDE PORTED				
cw	CCW	IN	OUT	
SAE Spl	it Flange (p	ump)		
EJ	JE	1-1/2"	1-1/4"	
EK	KE	1-1/2"	1"	
EL	LE	1-1/4"	1-1/4"	
EM	ME	1-1/4"	1"	
EN	NE	1"	1"	
OF	FO	1-1/2"	-	
OG	GO	1-1/4"	-	
OJ	JO	1"	-	
ОМ	MO	-	1-1/4"	
ON	NO	-	1"	
SAE Split Flange (motor)				
CS-Double		1-1/4"	1-1/4"	
CT-Double		1"	1"	
CV-Double		3/4"	3/4"	
OD Tube Porting (pump)				
FJ	JF	1-1/4"	1"	
FL	LF	1"	1"	
BG	GB	1-1/4"	-	
BJ	JB	1"	-	
BN	NB	-	1"	
OD Tube	OD Tube Porting (motor)			
VC-	Double	1-1/4"	1-1/4"	
VN-Double		1"	1"	
VR-Double		3/4"	3/4"	
Unporte	d (pump)			
	ВІ		orted	
Unporte	Unported (motor)			
	ВА	Unp	orted	

Code	6 – Gear Housing
AB	Pump
EB	Motor

Code	7 – Gear Width				
	Gear	in.³			ax sure
	Width	/rev.	/. /rev.	psi	bar
05	1/2"	0.99	16.1	3500	241
07	3/4"	1.48	24.2	3500	241
10	1"	1.97	32.3	3500	241
12	1-1/4"	2.46	40.4	3500	241
15	1-1/2"	2.96	48.4	3500	241
17	1-3/4"	3.45	56.5	3250	224
20	2"	3.94	64.6	3000	207

Code	8 – Shaft Type
7	SAE C Spline (two-piece only)
11	SAE C Keyed (two-piece only)
25	SAE B Spline
30	SAE B Keyed
43	SAE BB Keyed



PGP/PGM330 Ordering Code (cont.)

PGP/PGM 300/400 Series Gear Pumps & Motors

PG 1 330 2 3 3 4 4 5 5 6 6 7 7 8 8 9 9 6 6 7 7 10

98	98 SAE BB Splined			
For Si	ngle or Ta	ındem Ur	nits - unle	ss noted
Code	9	– Bearir	ng Carrie	rs
DUAL	OUTLET	- PUMP	ONLY	
		kwise por		
		first; for c		
		om port n		
CW	CCW	IN	01	JT
SAE S	plit Flan	ge		
AM	MA	2"	1-1/4"	1-1/4"
AN	NA	2"	1-1/4"	1"
AP	PA	2"	1"	1"
AT	TA	1-1/2"	1-1/4"	1-1/4"
AU	UA	1-1/2"	1-1/4"	1"
AV	VA	1-1/2"	1"	1"
AW	WA	1-1/4"	1-1/4"	1-1/4"
AX	XA	1-1/4"	1-1/4"	1"
AY	YA	*1-1/4"	1"	1"
AZ	ZA	1"	1"	1"
OD Tube Porting				
GV	VG	1-1/2"	1"	1"
GY	YG	1-1/4"	1"	1"
GZ	ZG	1"	1"	1"

* Outlet port	for	rear	section
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Code	9 – Bearing Carriers (cont.)			
SINGLE	SINGLE OUTLET - PUMP ONLY			
Outlet fo	r front sectio	n		
CW	ccw	IN	OUT	
SAE Spl	it Flange			
НВ	ВН	2"	1-1/2"	
НС	СН	2"	1-1/4"	
HF	FH	2"	1"	
HL	LH	1-1/2"	1-1/2"	
HM	MH	1-1/2"	1-1/4"	
HN	NH	1-1/2"	1"	
НО	ОН	1-1/4"	1-1/4"	
HP	PH	1-1/4"	1"	
HQ	QH	1"	1"	
RS	SR	1-1/4"	1"	
OD Tube	OD Tube Porting			
KM	MK	1-1/2"	1-1/4"	
KN	NK	1-1/2"	1"	
КО	ОК	1-1/4"	1-1/4"	
KP	PK	1-1/4"	1"	
KQ	QK	1"	1"	

Code	9 – Bearing Carriers (cont.)			
COMBIN	ED OUTLE		,	
Outlet for	front sectio	n		
cw	CCW	IN	OUT	
SAE Spl	it Flange (p	ump)		
UN	NU	2"	1-1/2"	
UO	OU	2"	1-1/4"	
UP	PU	1-1/2"	1-1/2"	
UQ	QU	1-1/2"	1-1/4"	
UR	RU	1-1/4"	1-1/4"	
SAE Split Flange (motor)				
BB-	Double	1-1/2"	1-1/2"	
CC-Double		1-1/4"	1-1/4"	
EE-Double		1"	1"	
FF-Double		3/4"	3/4"	
OD Tube	OD Tube Porting (pump)			
PQ	QP	1-1/2"	1-1/4"	
PR	RP	1-1/4"	1-1/4"	
OD Tube Porting (motor)				
NN-Double		1-1/4"	1-1/4"	
QQ -Double		1"	1"	
RR -Double 3/4" 3/4"			3/4"	
Common Inlet Passage				
С	D	No F	Ports	

Code	10 - Connecting Shaft	
1	Connecting Shaft	
For connecting tandem units		



- Three-piece cast iron construction
 High efficiency and long life in severe operating environments.
- Low friction bushing Provides strength in heavy duty applications.
- Balanced thrust plates
 Optimize pump efficiency.
- Largest journal bearings available for high pressure and long life.



Product Features	Description
Pump Type	Heavy-duty, cast iron, external gear
Mounting	SAE standard flanges, ZF, others
Ports	SAE split flanges and other types of threaded ports, see Specifications
Shaft Style	SAE splined, keyed, and others, see Specifications
Maximum Speed	2,400 RPM
Theor. displacement	See Specifications
Drive	Clockwise, counterclockwise, double. Direct drive with flexible coupling is recommended. Pumps subject to radial loads must be specified with an outboard bearing. Axial loading is not allowed.
Inlet pressure	30 psia (15psig) maximum pressure / 5 in. Hg maximum vacuum at operating temperature
Outlet pressure	See Specifications
Hydraulic fluids	Mineral oil, fire resistant fluids: water-oil emulsions 60/40, MFB; water-glycol, HFC; phosphate-esters, HFD (FPM seals required)

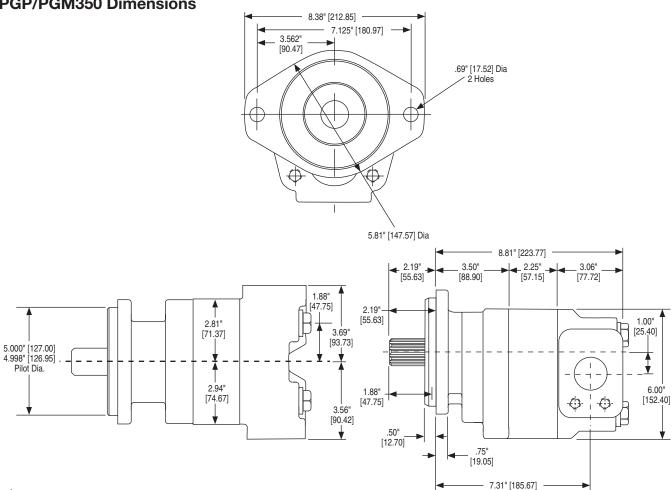
Product Features	Description
Fluid viscocity	From 7.5 to 1600 cSt (50 to 7500 sus). Recommended 15 to 75 cSt.
Fluid temperature	Mineral oil with standard seals: 0°F to 180°F (-20°C to 80°C); Fire resistant fluids HFB, HFC: 0°F to 150°F (-20°C to 65°C)
Filtration	ISO 4406 code: • 19/16 at 2000 psi/140 bar • 17/14 at 3000 psi/210 bar • 15/12 at 4000 psi/275 bar
Direction of rotation (looking at the drive shaft)	CW, CCW, Bi-Rotational
Multiple pump assemblies	Up to 6 gear selections of the same model, even with different gear widths
Separate or common inlet capability	Common



PGP350 Frame Size	05	07	10	12	15	17	20	22	25
Displacement – cm³/rev	20.9	31.3	41.8	52.2	62.7	73.1	83.6	94.0	104.5
(in³/rev)	(1.28)	(1.91)	(2.55)	(3.19)	(3.83)	(4.46)	(5.10)	(5.74)	(6.38)
Max continuous pressure – bar	241	241	241	241	241	224	207	190	172
(psi)	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,250)	(3,000)	(2,750)	(2,500)
Max Speed – RPM	2,400	2,400	2,400	2,400	2,400	2,400	2,400	2,400	2,400
Approximate Weight – Lbs.	48	49.5	51	52.5	54.0	55.5	57.0	58.5	60.0
[kg]	[21.8]	[22.4]	[23.1]	[23.8]	[24.5]	[25.2]	[25.9]	[26.5]	[27.2]

PGM350 Frame Size	05	07	10	12	15	17	20	22	25
Displacement – cm³/rev	20.9	31.3	41.8	52.2	62.7	73.1	83.6	94.0	104.5
(in ³ /rev)	(1.28)	(1.91)	(2.55)	(3.19)	(3.83)	(4.46)	(5.10)	(5.74)	(6.38)
Max continuous pressure – bar	241	241	241	241	241	224	207	190	172
(psi)	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,250)	(3,000)	(2,750)	(2,500)
Max Speed – RPM	2,400	2,400	2,400	2,400	2,400	2,400	2,400	2,400	2,400
Approximate Weight – Lbs.	48	49.5	51	52.5	54.0	55.5	57.0	58.5	60.0
[kg]	[21.8]	[22.4]	[23.1]	[23.8]	[24.5]	[25.2]	[25.9]	[26.5]	[27.2]

PGP/PGM350 Dimensions





PGP350 Pump Performance Data

Speed	Output Flow					Gear Widths				
RPM	Input Power	1/2"	3/4"	1"	1-1/4"	1-1/2"	1-3/4"	2"	2-1/4"	2-1/2"
	GPM	4.0	6.4	8.8	11.2	13.7	16.1	18.6	21.0	23.4
000	LPM	15	24	33	42	52	61	70	79	89
900	HP	11	17	22	28	33	36	38	39	40
	kW	8	12	17	21	25	27	28	29	30
	GPM	5.6	8.8	12.1	15.4	18.7	21.9	25.2	28.4	31.7
1200	LPM	21	33	46	58	71	83	95	108	120
1200	HP	15	22	30	37	44	48	51	52	53
	kW	11	17	22	28	33	36	38	39	39
	GPM	7.3	11.3	15.5	19.5	23.6	27.7	31.8	35.9	40.0
1500	LPM	28	43	59	74	89	105	120	136	151
1500	HP	18	28	37	46	55	60	63	65	66
	kW	14	21	28	34	41	45	47	49	49
	GPM	8.9	13.8	18.8	23.6	28.6	33.5	38.4	43.3	48.3
1800	LPM	34	52	71	89	108	127	145	164	183
1000	HP	22	33	44	55	67	72	76	78	79
	kW	17	25	33	41	50	54	57	58	59
	GPM	10.6	16.3	22.1	27.8	33.6	39.3	45.1	50.8	56.6
2100	LPM	40	62	84	105	127	149	171	192	214
2100	HP	26	39	52	65	78	84	89	91	92
	kW	19	29	39	48	58	63	66	68	69
	GPM	12.2	18.8	25.4	31.9	38.5	45.1	51.7	58.2	64.8
2400	LPM	46	71	96	121	146	171	196	220	245
2400	HP	30	44	59	74	89	96	101	105	106
	kW	22	33	44	55	66	72	76	78	79

PGM350 Motor Performance Data

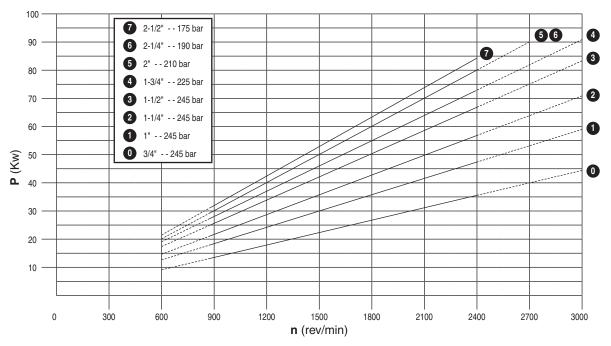
								Gear \	Vidths						
Speed RPM	Output Torque		") psi		/4") psi	1-1 3500			3/4" O psi	_	!" O psi		/4") psi		/2" 0 psi
		Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
900	in/lbs	13.4	1320	16.0	1670	18.6	2025	21.2	2225	23.8	2350	26.4	2425	28.9	2450
900	Nm	51	149.1	61	188.7	70	228.8	80	251.4	90	265.5	100	274.0	110	276.8
1200	in/lbs	16.9	1315	20.4	1660	23.8	2015	27.2	2215	30.6	2340	34.0	2410	37.4	2435
1200	Nm	64	148.6	77	187.6	90	227.7	103	250.3	116	264.4	129	272.3	142	275.1
1500	in/lbs	20.5	1300	24.7	1640	28.9	1990	33.2	2195	37.4	2315	41.7	2385	45.9	2410
1500	Nm	77	146.9	93	185.3	110	224.8	126	248.0	142	261.6	158	269.5	174	272.3
1800	in/lbs	24.0	1295	29.0	1635	34.1	1980	39.2	2180	44.2	2300	49.3	2375	54.4	2395
1000	Nm	91	146.3	110	184.7	129	223.7	148	246.3	167	259.9	187	268.3	206	270.6
2100	in/lbs	27.5	1285	33.4	1620	39.3	1965	45.2	2165	51.1	2285	57.0	2355	62.9	2380
2100	Nm	104	145.2	126	183.0	149	222.0	171	244.6	193	258.2	216	266.1	238	268.9
2400	in/lbs	31.0	1265	37.7	1600	44.4	1940	51.2	2135	57.9	2255	64.6	2325	71.3	2350
2400	Nm	117	142.9	143	180.8	168	219.2	194	241.2	219	254.8	245	262.7	270	265.5

A: Input Flow GPM/LPM; B: Output Torque IN/LBS/Nm

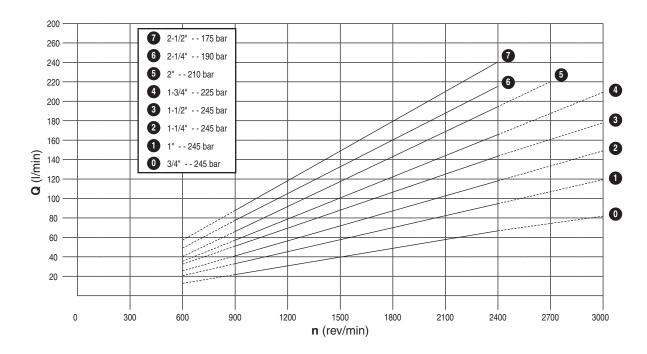
Note: In accordance with our policy of continuing product development, we reserve the right to change specification shown in this catalog without notice.



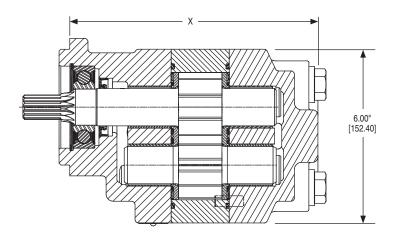
Input



Output



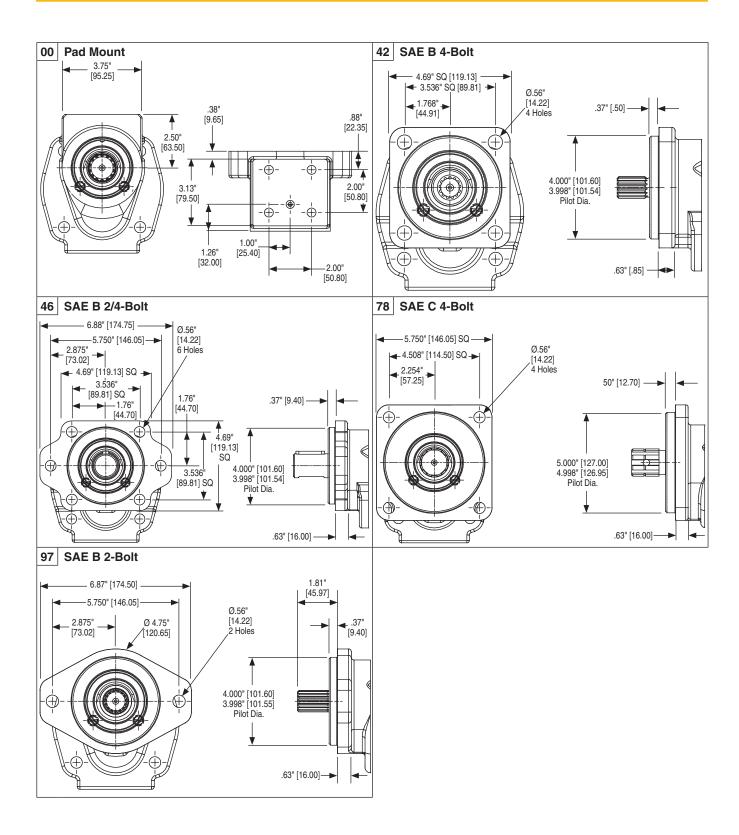




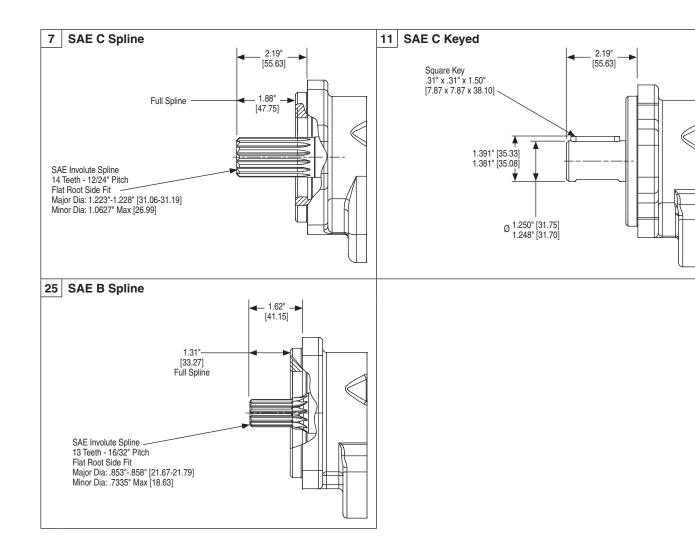
			Х	DIMENSION				
SEC CODE	07	10	12	15	17	20	22	25
00	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"	9.81"
	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]	[249.17]
42	7.81"	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"
	[198.37]	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]
46	7.81"	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"
	[198.37]	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]
78	7.81"	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"
	[198.37]	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]
97	7.81"	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"
	[198.37]	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]



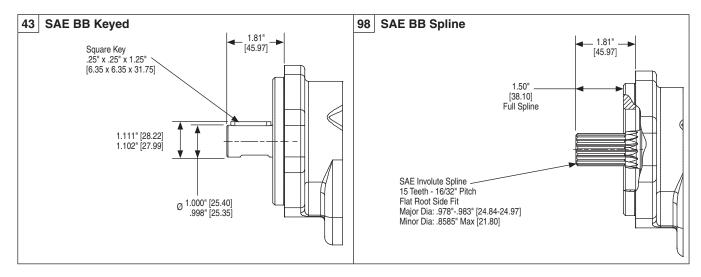
PGP/PGM350 Shaft End Cover (cont.)











Shaft Sty	le	Integral: 1 2 pieces: 2	Maximum Torque		
		2 pieces: 2	lb-ft	Nm	
SAE B	Splined - 13 Teeth	1	242	328	
SAED	Splined - 13 feetif	2	242	328	
SAE BB	Splined - 15 Teeth	1	371	503	
SAE DD	Splined - 15 feetif	2	300	407	
	Calinad 14 Tooth	1	708	960	
SAE C	Splined - 14 Teeth	2	300	407	
SAEC	1 05" Kayad	1	500	678	
	1.25" Keyed	2	300	407	
Connecting	Shaft		300	407	

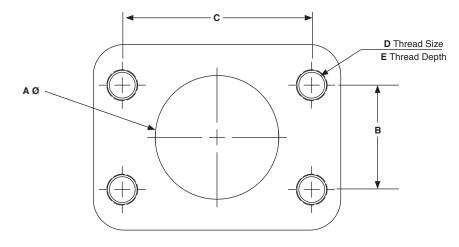
Torque (lb-ft) = $\frac{\text{Pressure (PSI) x Displacement (in}^2/\text{rev})}{75.4}$

Torque (Nm) = Pressure (Bar) x Displacement (cc/rev) 62.8



SAE Flanged Ports UNC Thread (SSS)

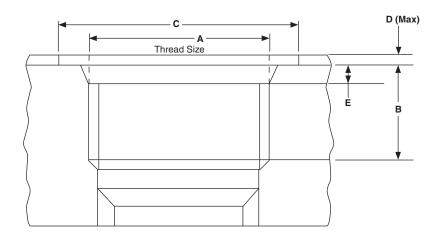
1	4	E	В		;	D	E	
inch	mm	inch	mm	inch	mm	UNC	inch	mm
0.50	12.7	0.69	17.5	1.50	38.1	5/16"-18	0.94	23.9
0.75	19.1	0.88	22.3	1.88	47.7	3/8"-16	0.88	22.4
1.00	25.4	1.03	26.2	2.06	52.2	3/8"-16	0.88	22.4
1.25	31.8	1.19	30.2	2.31	58.7	7/16"-14	1.12	28.4
1.50	38.1	1.41	35.7	2.75	69.9	1/2"-13	1.06	26.9
2.00	50.8	1.69	42.9	3.06	77.8	1/2"-13	1.06	26.9
2.50	63.5	2.00	50.8	3.50	88.9	1/2"-13	1.19	30.2





SAE Straight Thread (ODT)

ODT	A	В		С		D		E	
ושט	UNF	inch	mm	inch	mm	inch	mm	inch	mm
1/2"	3/4"-16	.56	14.3	1.19	30.2	.09	2.4	.10	2.55
5/8"	7/8"-14	.66	16.7	1.34	34.1	.09	2.4	.10	2.55
3/4"	1-1/16"-12	.75	19.1	1.62	41.3	.09	2.4	.13	3.30
1"	1-5/16"-12	.75	19.1	1.91	48.5	.09	2.4	.13	3.30
1-1/4"	1-5/8"-12	.75	19.1	2.27	57.7	.09	2.4	.13	3.35
1-1/2"	1-7/8"-12	.75	19.1	2.56	65.0	.09	2.4	.13	3.35
2"	2-1/2"-12	.75	19.1	3.48	88.4	.09	2.4	.13	3.35





Tandem: Repeat if Necessary 6 6 PG 350 5 6

Code	1 – Type
Р	Pump
M	Motor

Code	2 – Unit
A	Single Unit
В	Tandem Unit (flush studs)
С	Single or Tandem with two-piece shaft (O.B. bearing required)
L	Unit with Extended Studs

Code	3 – Shaft End Cover
1	Pump, cw w/o O.B. bearing
2	Pump, ccw w/o O.B. bearing
4	Pump, cw with O.B. bearing
5	Pump, ccw with O.B. bearing
8	Motor, bi-rot with O.B. bearing + 1/4" ODT drain
9	Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain
18	Motor, bi-rot with O.B. bearing + 1/4" BSPP drain (78 only)
19	Motor, bi-rot w/o O.B. bearing + 1/4" BSPP drain (42 & 78 only)

Code	4 – Shaft End Cover	
00	Clutch Shaft	
42	SAE B 4-Bolt	
46	SAE B 2/4-Bolt	
78	SAE C 4-Bolt	
97	SAE B 2-Bolt	
98	SAE C 2-Bolt	

Code	Code 5 – Port End Cover				
SIDE PORTED					
CW	ccw	IN	OUT		
	it Flange (p				
EC EC	CE CE	2"	1-1/2"		
EF	FE	2"	1-1/2"		
EG	GE	2"	1"		
EH	HE	1-1/2"	1-1/2"		
EJ	JE	1-1/2"	1-1/4"		
EK	KE	1-1/2"	1"		
EL	LE	1-1/4"	1-1/4"		
EM	ME	1-1/4"	1"		
EN	NE	1"	1"		
OE	EO	2"			
OF	FO	1-1/2"	-		
OG	GO	1-1/4"	_		
OJ	JO	1"	_		
OL	LO	-	1-1/2"		
OM	МО	-	1-1/4"		
ON	NO	-	1"		
	it Flange (m	otor)			
	Double	1-1/2"	1-1/2"		
CS-Double		1-1/4"	1-1/4"		
CT-Double		1"	1"		
CV-Double		3/4"	3/4"		
OD Tube Porting (pump)					
FB	BF	1-1/2"	1-1/4"		
FC	CF	1-1/2"	1"		
FG	GF	1-1/4" 1-1/4"			
FJ	JF	1-1/4" 1"			
FL	LF	1" 1"			
ВС	СВ	1-1/2" -			
BG	GB	1-1/4" -			
BJ	JB	1" -			
BL	LB	- 1-1/4"			
BN	NB	-	1"		
OD Tube	Porting (m	otor)			
VC-	Double	1-1/4"	1-1/4"		
VN-	Double	1"	1"		
VR-	Double	3/4"	3/4"		
VII Boasio					

Code	6 – Gear Housing
AB	Pump
EB	Motor

Code	7 – Gear Width				
	Gear	in.³ cm³ /rev. /rev.	Max Pressure		
	Width		/rev.	psi	bar
05	1/2"	1.28	20.9	3500	241
07	3/4"	1.91	31.3	3500	241
10	1"	2.55	41.8	3500	241
12	1-1/4"	3.19	52.2	3500	241
15	1-1/2"	3.83	62.7	3500	241
17	1-3/4"	4.46	73.1	3250	224
20	2"	5.10	83.6	3000	207
22	2-1/4"	5.74	94.0	2750	190
25	2-1/2"	6.38	104.5	2500	172

Code	8 – Shaft Type
7	SAE C Spline
11	SAE C Keyed
25	SAE B Spline
43	SAE BB Keyed
98	SAE BB Splined
For Single or Tandem Units - unless noted	

WARNING: This product can expose you to chemicals including lead or DEHP which are known to the state of California to cause cancer, birth defects, and other reproductive harm. www.p65warnings.ca.gov

Unported

Unported



Unported (pump)

Unported (motor) BA

PGP/PGM350 Ordering Code (cont.)

PGP/PGM 300/400 Series **Gear Pumps & Motors**

Tandem: Repeat if Necessary 6 6 PG 6

Code	9	– Bearir	ng Carrie	rs						
DUAL OUTLET - PUMP ONLY										
Outlets: for clockwise porting the top port										
number comes first; for counter-clockwise										
cw ccw in out										
SAE Split Flange										
			4 4/411	4 4 / 4 !!						
AF	FA	2-1/2"	1-1/4"	1-1/4"						
AG	GA	2-1/2"	1-1/4"	1"						
AH	HA	2-1/2"	1"	1"						
AM	MA	2"	1-1/4"	1-1/4"						
AN	NA	2"	1-1/4"	1"						
AP	PA	2"	1"	1"						
AT	TA	1-1/2"	1-1/4"							
AU	UA	1-1/2"	1-1/2" 1-1/4"							
AV	VA	1-1/2"	1-1/2" 1"							
AW	WA	1-1/4"	1-1/4"	1-1/4"						
AX	XA	1-1/4"	1-1/4"	1"						
AY	YA	1-1/4"	1"	1"						
AZ	ZA	1"	1"	1"						
OD Tul	be Portin	g								
GM	MG	2"	1-1/4"	1-1/4"						
GN	NG	2"	1-1/4"	1"						
GP	PG	2"	1"	1"						
GT	TG	1-1/2"	1-1/4"	1-1/4"						
GU	UG	1-1/2"	1-1/4"	1"						
GV	VG	1-1/2"	1"	1"						
GW	WG	1-1/4"	1-1/4"	1-1/4"						
GX	XG	1-1/4"	1-1/4"	1"						
GY	YG	1-1/4"	1"	1"						
GZ	ZG	1"	1"	1"						

OD IUI	oc i oi tiii	9		
GM	MG	2"	1-1/4"	ſ
GN	NG	2"	1-1/4"	ſ
GP	PG	2"	1"	ſ
GT	TG	1-1/2"	1-1/4"	ſ
GU	UG	1-1/2"	1-1/4"	ſ
GV	VG	1-1/2"	1"	ſ
GW	WG	1-1/4"	1-1/4"	ſ
GX	XG	1-1/4"	1-1/4"	ſ
GY	YG	1-1/4"	1"	ſ
GZ	ZG	1"	1"	ſ
* Outle	et port for	rear sec	tion	

Code	9 – Beari	ng Carrier	s (cont.)						
SINGLE	SINGLE OUTLET - PUMP ONLY								
Outlet for	Outlet for front section								
CW	ccw	IN	OUT						
SAE Split Flange									
НВ	ВН	2"	1-1/2"						
нс	СН	2"	1-1/4"						
HF	FH	2"	1"						
HL	LH	1-1/2"	1-1/2"						
НМ	MH	1-1/2"	1-1/4"						
HN	NH	1-1/2"	1"						
НО	ОН	1-1/4"	1-1/4"						
HP	PH	1-1/4"	1"						
HQ	QH	* 1"	1"						
RS	SR	1-1/4"	1"						
OD Tube	Porting								
KB	ВК	2"	1-1/2"						
KC	СК	2"	1-1/4"						
KF	FK	2"	1"						
KL	LK	1-1/2"	1-1/2"						
KM	MK	1-1/2"	1-1/4"						
KN	NK	1-1/2"	1"						
ко	ОК	1-1/4"	1-1/4"						
KP	PK	1-1/4"	1"						
KQ	QK	1"	1"						
* Outlet p	ort for rear	section							

Code	9 – Beari	ng Carrier	s (cont.)						
COMBINE	D OUTLE	Т							
Outlet for	front sectio	n							
CW	ccw	IN	OUT						
SAE Split Flange (pump)									
UN	NU	2"	1-1/2"						
UO	OU	2"	1-1/4"						
UP	PU	1-1/2"	1-1/2"						
UQ	QU	1-1/2"	1-1/4"						
UR	RU	1-1/4"	1-1/4"						
SAE Split	Flange (m	otor)							
AA-E	Double	2"	2"						
BB-	Double	1-1/2"	1-1/2"						
CC-[Double	1-1/4"	1-1/4"						
EE-C	ouble	1"	1"						
FF-D	ouble	3/4"	3/4"						
OD Tube	Porting (pu	ımp)							
PE	EP	2"	1-1/2"						
PM	MP	2"	1-1/4"						
PN	NP	1-1/2"	1-1/2"						
PQ	QP	1-1/2"	1-1/4"						
PR	RP	1-1/4"	1-1/4"						
OD Tube	Porting (m	otor)							
MM-	Double	1-1/2"	1-1/2"						
NN-D	Double	1-1/4"	1-1/4"						
QQ-[Double	1"	1"						
RR-D	Double	3/4"	3/4"						
Common	Inlet Pass	age							
С	D	No I	Ports						

Code	10 – Connecting Shaft
1	Connecting Shaft
For co	onnecting tandem units



- Three-piece cast iron construction
 High efficiency and long life in severe operating environments.
- Low friction bushing

 Provides strength in heavy duty applications.
- Balanced thrust plates Optimize pump efficiency.
- Largest journal bearings available for high pressure and long life.



Product Features	Description
Pump Type	Heavy Duty, Cast Iron, External Gear
Mounting	SAE Standard Flanges
Ports	SAE Split Flanges and other types of Threaded Ports, See Specifications
Shaft Style	SAE Splined, Keyed, and others, See Specifications
Maximum Speed	2400 RPM
Theor. displacement	See Specifications
Drive	CW, CCW, Double
Inlet pressure	15psig Max Press / 5inHg Max Vac
Outlet pressure	See Specifications
Hydraulic fluids	Mineral Oil, Water-Oil Emulsions 60/40HFB, Water-glycol, HFC, Phosphate-esters, HFD
Fluid viscocity	50 to 7500 SUS; Recommended 80 to 350 SUS
Port Connection	Flange/Straight Threaded

Product Features	Description
Fluid temperature	Mineral oil with standard seals: 0° to 180°F (-20°C to +80°C) Fire resistant fluids HFB, HFC 0° to 150°F (-20°C to +65°C)
Filtration	According to ISO 4406 code: • 20/18/15 at 2000 psi/140 bar • 19/17/14 at 3000 psi/210 bar • 17/15/12 at 4000 psi/275 bar
Direction of rotation (looking at the drive shaft)	CW, CCW, Bi-Rotational
Multiple pump assemblies	Single, Multiple, Piggyback, Thru-Drive
Separate or common inlet capability	Common

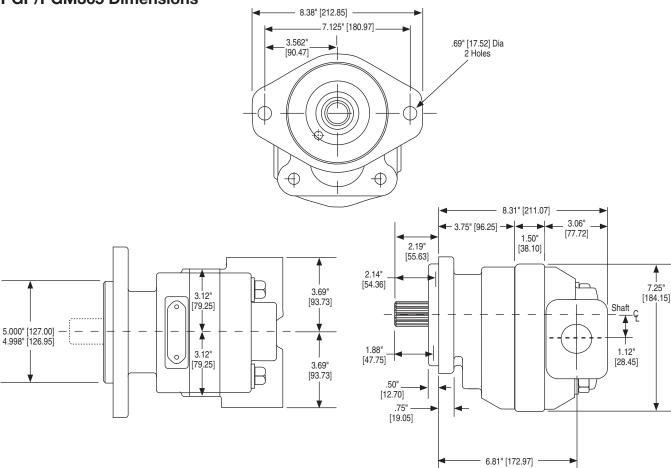


PGP/PGM365 Specifications/Dimensions

PGP365 Frame Size	07	10	12	15	17	20	22	25
Displacement – cm ³ /rev (in ³ /rev)	44.3	59.0	73.8	88.5	103.3	118.0	132.8	147.5
	(2.70)	(3.60)	(4.50)	(5.40)	(6.30)	(7.20)	(8.10)	(9.00)
Max continuous pressure – bar (psi)	241	241	241	241	241	241	224	207
	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,250)	(3,000)
Max Speed – RPM	2,400	2,400	2,400	2,400	2,400	2,400	2,400	2,400
Approximate Weight – Lbs. [kg]	53.5	56	58.5	61.0	63.5	66.0	68.5	71.0
	[24.3]	[25.4]	[26.5]	[27.7]	[28.8]	[30]	[31.1]	[32.2]

PGM365 Frame Size	07	10	12	15	17	20	22	25
Displacement – cm³/rev	44.3	59.0	73.8	88.5	103.3	118.0	132.8	147.5
(in³/rev)	(2.70)	(3.60)	(4.50)	(5.40)	(6.30)	(7.20)	(8.10)	(9.00)
Max continuous pressure – bar (psi)	241	241	241	241	241	241	224	207
	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,500)	(3,250)	(3,000)
Max Speed – RPM	2,400	2,400	2,400	2,400	2,400	2,400	2,400	2,400
Approximate Weight – Lbs.	53.5	56	58.5	61.0	63.5	66.0	68.5	71.0
[kg]	[24.3]	[25.4]	[26.5]	[27.7]	[28.8]	[30]	[31.1]	[32.2]

PGP/PGM365 Dimensions





PGP365 Pump Performance Data

Speed	Output Flow				Gear V	Nidths			
RPM	Input Power	3/4"	1"	1-1/4"	1-1/2"	1-3/4"	2"	2-1/4"	2-1/2"
	GPM	8.0	11.5	14.9	18.4	21.8	25.4	28.8	32.3
000	LPM	30	44	57	70	83	96	109	122
900	HP	24	31	39	47	55	63	66	67
	kW	18	23	29	35	41	47	49	50
	GPM	11.5	16.2	20.8	25.5	30.0	34.7	39.3	44.0
1000	LPM	44	61	79	96	114	131	149	166
1200	HP	31	42	52	63	73	84	88	90
	kW	23	31	39	47	55	63	65	67
	GPM	15.0	20.9	26.6	32.5	38.2	44.1	49.8	55.6
1500	LPM	57	79	101	123	145	167	188	211
1500	HP	39	52	66	79	92	105	110	112
	kW	29	39	49	59	68	78	82	84
	GPM	18.5	25.6	32.5	39.5	46.4	53.4	60.3	67.3
1800	LPM	70	97	123	149	176	202	228	255
1000	HP	47	63	79	94	110	126	131	135
	kW	35	47	59	70	82	94	98	101
	GPM	22.0	30.2	38.3	46.5	54.6	62.8	70.8	79.0
2100	LPM	83	114	145	176	207	238	268	299
2100	HP	55	73	92	110	128	147	153	157
	kW	41	55	68	82	96	110	114	117
	GPM	25.6	34.9	44.2	53.5	62.8	72.1	81.4	90.7
2400	LPM	97	132	167	203	238	273	308	343
2400	HP	63	84	105	126	147	168	175	180
	kW	47	63	78	94	110	125	131	134

PGM365 Motor Performance Data

								Gear \	Vidths						
Speed RPM	Output Torque		" O psi	1-1 3500	/4") psi		/2") psi		8/4" O psi	_	!" O psi		/4") psi		/2") psi
		Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
900	in/lbs	18.4	1865	22.0	2355	25.6	2860	29.2	3370	32.9	3850	36.5	4020	40.1	4125
900	Nm	70	210.7	83	266.1	97	323.1	111	380.8	124	435.0	138	454.2	152	466.1
1200	in/lbs	23.3	1845	28.1	2330	32.9	2830	37.6	3335	42.4	3810	47.2	3980	52.0	4080
1200	Nm	88	208.5	106	263.3	124	319.7	142	376.8	160	430.5	179	449.7	197	461.0
1500	in/lbs	28.2	1815	34.1	2295	40.1	2780	46.0	3280	52.0	3750	57.9	3915	63.8	4020
1500	Nm	107	205.1	129	259.3	152	314.1	174	370.6	197	423.7	219	442.3	242	454.2
1800	in/lbs	33.1	1805	40.2	2280	47.3	2765	54.4	3265	61.5	3730	68.6	3895	75.7	3995
1000	Nm	125	203.9	152	257.6	179	312.4	206	368.9	233	421.4	260	440.1	287	451.4
2100	in/lbs	37.9	1755	46.2	2220	54.4	2690	62.8	3160	71.1	3610	79.3	3770	87.6	3865
2100	Nm	144	198.3	175	250.8	206	303.9	238	357.0	269	407.9	300	426.0	332	436.7
2400	in/lbs	42.8	1705	52.3	2155	61.7	2615	71.2	3055	80.6	3490	90.1	3645	99.5	3740
2400	Nm	162	192.6	198	243.5	234	295.5	269	345.2	305	394.3	341	411.8	377	422.6

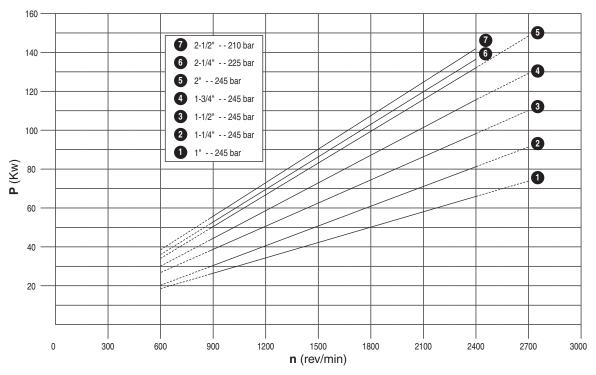
A: Input Flow GPM/LPM; B: Output Torque IN/LBS/Nm

Note: In accordance with our policy of continuing product development, we reserve the right to change specifications shown in this

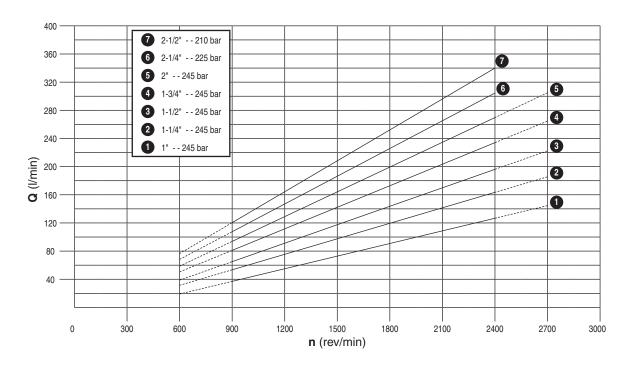
catalog without notice.



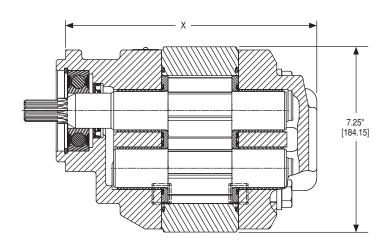
Input



Output

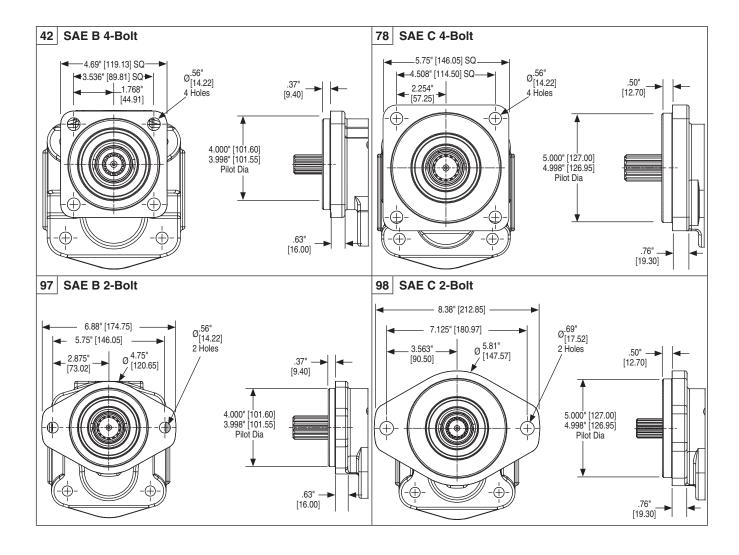




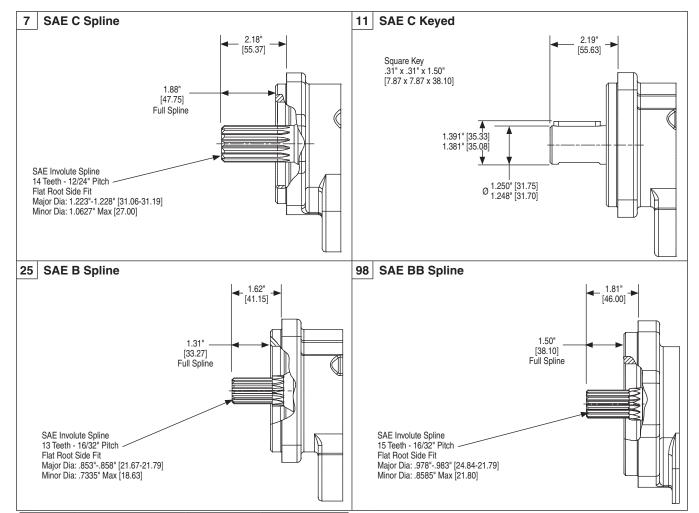


	X DIMENSION										
SEC CODE	07	10	12	15	17	20	22	25			
42	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"	9.81"			
	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]	[249.17]			
78	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"	9.81"			
	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]	[249.17]			
97	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"	9.81"			
	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]	[249.17]			
98	8.06"	8.31"	8.56"	8.81"	9.06"	9.31"	9.56"	9.81"			
	[204.72]	[211.07]	[217.42]	[223.77]	[230.12]	[236.47]	[242.82]	[249.17]			









Shaft Style		Integral: 1 2 pieces: 2	Maximum Torque	
		Z pieces. Z	lb-ft	Nm
CAED	Splined - 13 Teeth	1 2	242 242	328 328
SAE B	7/8" Keyed	1 2	167 167	226 226
045.00	Splined - 15 Teeth	1 2	371 371	503 503
SAE BB	1" Keyed	1 2	250 250	339 339
CAFC	Splined - 14 Teeth	1 2	708 533	960 723
SAE C	1.25" Keyed	1 2	500 500	678 678
Connecting	Shaft		533	723

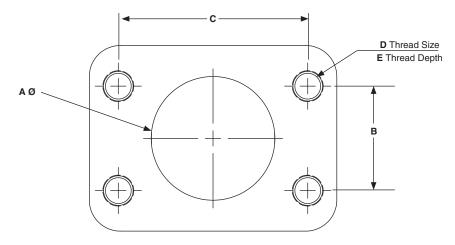
Torque (lb-ft) = Pressure (PSI) x Displacement (in³/rev)
75.4

Torque (Nm) = Pressure (Bar) x Displacement (cc/rev)
62.8



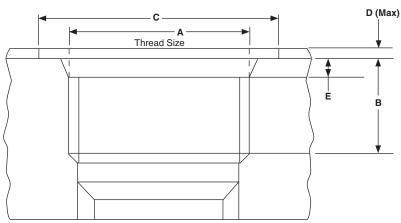
SAE Flanged Ports UNC Thread (SSS)

1	Ą	E	В		С			
inch	mm	inch	mm	inch	mm	UNC	inch	mm
0.50	12.7	0.69	17.5	1.50	38.1	5/16"-18	0.94	23.9
0.75	19.1	0.88	22.3	1.88	47.7	3/8"-16	0.88	22.4
1.00	25.4	1.03	26.2	2.06	52.2	3/8"-16	0.88	22.4
1.25	31.8	1.19	30.2	2.31	58.7	7/16"-14	1.12	28.4
1.50	38.1	1.41	35.7	2.75	69.9	1/2"-13	1.06	26.9
2.00	50.8	1.69	42.9	3.06	77.8	1/2"-13	1.06	26.9
2.50	63.5	2.00	50.8	3.50	88.9	1/2"-13	1.19	30.2



SAE Straight Thread (ODT)

ODT	А	В		С		D		E	
ODI	UNF	inch	mm	inch	mm	inch	mm	inch	mm
1/2"	3/4"-16	.56	14.3	1.19	30.2	.09	2.4	.10	2.55
5/8"	7/8"-14	.66	16.7	1.34	34.1	.09	2.4	.10	2.55
3/4"	1-1/16"-12	.75	19.1	1.62	41.3	.09	2.4	.13	3.30
1"	1-5/16"-12	.75	19.1	1.91	48.5	.09	2.4	.13	3.30
1-1/4"	1-5/8"-12	.75	19.1	2.27	57.7	.09	2.4	.13	3.35
1-1/2"	1-7/8"-12	.75	19.1	2.56	65.0	.09	2.4	.13	3.35
2"	2-1/2"-12	.75	19.1	3.48	88.4	.09	2.4	.13	3.35





PG 1 365 2 3 3 4 4 5 5 6 6 7 7 8 8 8 9 9 6 6 7 7 10

Code	1 – Type
Р	Pump
M	Motor

Code	2 – Unit
A	Single Unit
В	Tandem Unit (flush studs)
С	Single or Tandem with two-piece shaft (O.B. bearing required)
L	Unit with Extended Studs

Code	3 – Shaft End Cover
1	Pump, cw w/o O.B. bearing
2	Pump, ccw w/o O.B. bearing
4	Pump, cw with O.B. bearing
5	Pump, ccw with O.B. bearing
8	Motor, bi-rot with O.B. bearing + 1/4" ODT drain
9	Motor, bi-rot w/o O.B. bearing + 1/4" ODT drain

Code	4 – Shaft End Cover		
42	SAE B 4-Bolt		
78	SAE C 4-Bolt		
97	SAE B 2-Bolt		
98	SAE C 2-Bolt		

Code	5 - Port End Cover					
SIDE PORTED						
cw	ccw	CCW IN OUT				
SAE Sp	SAE Split Flange (pump)					
EC	CE	2"	1-1/2"			
EF	FE	2"	1-1/4"			
EG	GE	2"	1"			
EH	HE	1-1/2"	1-1/2"			
EJ	JE	1-1/2"	1-1/4"			
EK	KE	1-1/2"	1"			
EL	LE	1-1/4"	1-1/4"			
EM	ME	1-1/4"	1"			
EN	NE	1"	1"			
OE	EO	2"	-			
OF	FO	1-1/2"	-			
OG	GO	1-1/4"	-			
OJ	JO	1"	-			
OL	LO	-	1-1/2"			
ОМ	MO	-	1-1/4"			
ON	NO	-	1"			
SAE Sp	SAE Split Flange (motor)					
CR	-Double	1-1/2"	1-1/2"			
CS	Double	1-1/4"	1-1/4"			

9.11					
CS-D	ouble	1-1/4"	1-1/4"		
CT-D	ouble	1"	1"		
CV-D	ouble	3/4"	3/4"		
OD Tube I	Porting (pu	ımp)			
FB	BF	1-1/2"	1-1/4"		
FC	CF	1-1/2"	1"		
FG	GF	1-1/4"	1-1/4"		
FJ	JF	1-1/4"	1"		
FL	LF	1"	1"		
ВС	СВ	1-1/2"	-		
BG	GB	1-1/4"	-		
BJ	JB	1"	-		
BL	LB	-	1-1/4"		
BN	NB	-	1"		
OD Tube I	Porting (m	otor)			
VC-D	ouble	1-1/4"	1-1/4"		
VN-D	ouble	1"	1"		
VR-D	ouble	3/4"	3/4"		
Unported	(pump)				
BI	IB	Unported			
Unported	Unported (motor)				
В	BA	Unported			

Code	6 – Gear Housing
AB	Pump
EB	Motor

Code		7 – Gear Width					
	Gear	in.³	cm ³	Max Pressure			
	Width	/rev.	/rev.	psi	bar		
07	3/4"	2.70	44.3	3500	241		
10	1"	3.60	59.0	3500	241		
12	1-1/4"	4.50	73.8	3500	241		
15	1-1/2"	5.40	88.5	3500	241		
17	1-3/4"	6.30	103.3	3500	241		
20	2"	7.20	118.0	3500	241		
22	2-1/4"	8.10	132.8	3250	224		
25	2-1/2"	9.00	147.5	3000	207		

Code	8 – Shaft Type		
7	SAE C Spline		
11	SAE C Keyed		
25	SAE B Spline		
98	SAE BB Splined (two-piece only)		
For Sir	For Single or Tandem Units - unless noted		



PG 1 365 2 3 3 4 4 5 5 6 6 7 7 8 8 8 9 9 6 6 7 7 10

Code	9	Code 9 – Bearing Carriers					
DUAL	OUTLET	- PUMP	ONLY				
Outlets: for clockwise porting the top port							
number comes first; for counter-clockwise							
porting the bottom port number comes first							
	CW CCW IN OUT						
	SAE Split Flange						
AC	CA	2-1/2"	1-1/2"	1-1/2"			
AD	DA	2-1/2"	1-1/2"	1-1/4"			
AE	EA	2-1/2"	1-1/2"	1"			
AF	FA	2-1/2"	1-1/4"	1-1/4"			
AG	GA	2-1/2"	1-1/4"	1"			
AH	НА	2-1/2"	1"	1"			
AJ	JA	2"	1-1/2"	1-1/2"			
AK	KA	2"	1-1/2"	1-1/4"			
AL	LA	2"	1-1/2"	1"			
AM	MA	2"	1-1/4"	1-1/4"			
AN	NA	2"	1-1/4"	1"			
AP	PA	2"	1"	1"			
AQ	QA	1-1/2"	1-1/2"	1-1/2"			
AR	RA	1-1/2"	1-1/2"	1-1/4"			
AS	SA	1-1/2"	1-1/2"	1"			
AT	TA	1-1/2"	1-1/4"	1-1/4"			
AU	UA	1-1/2"	1-1/4"	1"			
AV	VA	1-1/2"	1"	1"			
AW	WA	1-1/4"	1-1/4"	1-1/4"			
AX	XA	1-1/4"	1-1/4"	1"			
AY	YA	1-1/4"	1"	1"			
AZ	ZA	1"	1"	1"			
OD Tub	oe Portin	ıg					
GJ	JG	2"	1-1/2"	1-1/2"			
GK	KG	2"	1-1/2"	1-1/4"			
GL	LG	2"	1-1/2"	1"			
GM	MG	2"	1-1/4"	1-1/4"			
GN	NG	2"	1-1/4"	1"			
GP	PG	2"	1"	1"			
GQ	QG	1-1/2"	1-1/2"	1-1/2"			
GR	RG	1-1/2"	1-1/2"	1-1/4"			
GS	SG	1-1/2"	1-1/2"	1"			
GT	TG	1-1/2"	1-1/4"	1-1/4"			
GU	UG	1-1/2"	1-1/4"	1"			
GV	VG	1-1/2"	1"	1"			
GW	WG	1-1/4"	1-1/4"	1-1/4"			
GX	XG	1-1/4"	1-1/4"	1"			
GY	YG	1-1/4"	1"	1"			
GZ	ZG	1"	1"	1"			

Code	9 – Beari	ing Carriers	s (cont.)		
SINGLE C	UTLET - F	PUMP ONLY	1		
Outlet for t	ront sectio	n			
CW	CCW	IN	OUT		
SAE Split Flange					
CJ	JC	2-1/2"	1-1/2"		
CL	LC	2-1/2"	1-1/4"		
CM	MC	2-1/2"	1"		
НВ	ВН	2"	1-1/2"		
НС	СН	2"	1-1/4"		
HF	FH	2"	1"		
HL	LH	1-1/2"	1-1/2"		
HM	МН	1-1/2"	1-1/4"		
HN	NH	1-1/2"	1"		
НО	ОН	1-1/4"	1-1/4"		
HP	PH	1-1/4"	1"		
HQ	QH	1"	1"		
NR	RN	2-1/2"	1-1/2"		
RS	SR	1-1/4"	1"		
OD Tube I	Porting				
KB	вк	2"	1-1/2"		
КС	СК	2"	1-1/4"		
KF	FK	2"	1"		
KL	LK	1-1/2"	1-1/2"		
KM	MK	1-1/2"	1-1/4"		
KN	NK	1-1/2"	1"		
КО	ОК	1-1/4"	1-1/4"		
KP	PK	1-1/4"	1"		
KQ	QK	1"	1"		

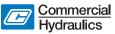
Onda	O Doori		- (
Code		ng Carrier	s (cont.)			
COMBINED OUTLET						
Outlet for front section						
CW	CCW	IN	OUT			
SAE Split Flange (pump)						
UC	CU	2-1/2"	1-1/2"			
UF	FU	2-1/2"	1-1/4"			
UN	NU	2"	1-1/2"			
UO	OU	2"	1-1/4"			
UP	PU	1-1/2"	1-1/2"			
UQ	QU	1-1/2"	1-1/4"			
UR	RU	1-1/4"	1-1/4"			
SAE Split	SAE Split Flange (motor)					
AA-D	ouble	2"	2"			
BB-D	BB -Double		1-1/2"			
CC-Double		1-1/4"	1-1/4"			
EE-Double		1"	1"			
FF-Double		3/4"	3/4"			
OD Tube I	Porting (pu	ımp)				
PE	EP	2"	1-1/2"			
PM	MP	2"	1-1/4"			
PN	NP	1-1/2"	1-1/2"			
PQ	QP	1-1/2"	1-1/4"			
PR	RP	1-1/4"	1-1/4"			
OD Tube I	Porting (m	otor)				
MM-Double		1-1/2"	1-1/2"			
NN-Double		1-1/4"	1-1/4"			
QQ -Double		1"	1"			
RR-D	ouble	3/4"	3/4"			

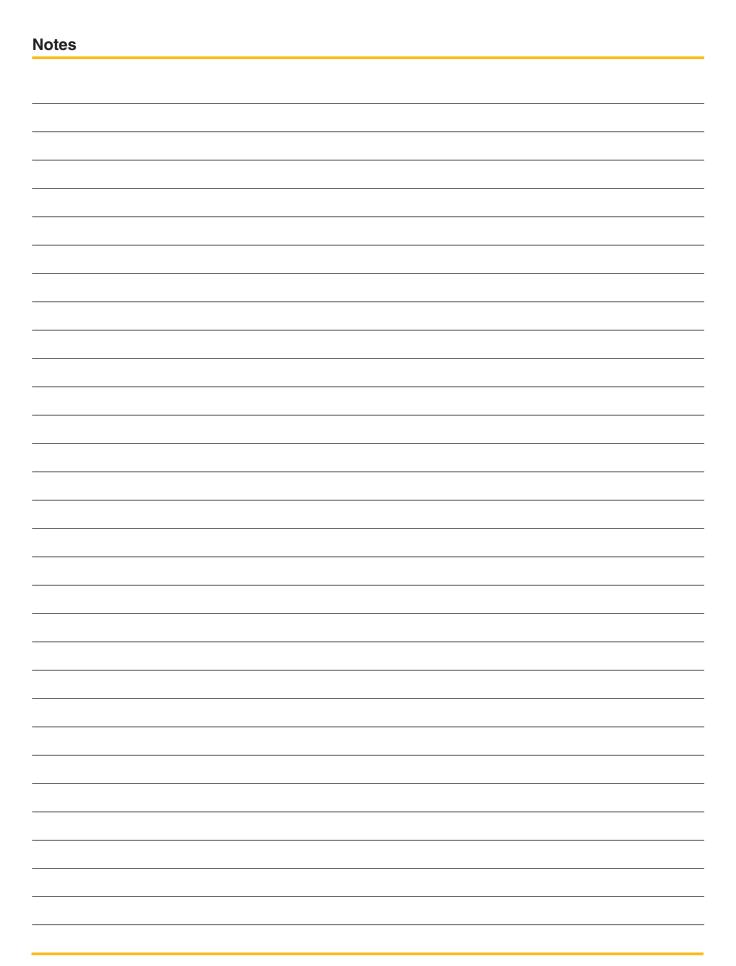
Code	10 - Connecting Shaft	
1	Connecting Shaft	
For connecting tandem units		



^{*} Outlet port for rear section









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- 5. Warranty. The warranty for the Products is as follows:
- (i) Goods are warranted against defects in material or workmanship for a period of twelve (12) months from the date of delivery or 2,000 hours of use. whichever occurs first; (ii) Services shall be performed in accordance with generally accepted practices and using the degree of care and skill that is ordinarily exercised and customary in the field to which the Services pertain and are warranted for a period of six (6) months from the date of completion of the Services; and (iii) Software is only warranted to perform in accordance with applicable specifications provided by Seller to Buyer for ninety (90) days from the date of delivery or, when downloaded by a Buyer or end-user, from the date of the initial download. All prices are based upon the exclusive limited warranty stated above, and upon the following disclaimer: EXEMPTION CONDITIONS, CLAUSE: DISCLAIMER OF WARRANTY, REPRESENTATIONS: THIS WARRANTY IS THE SOLE AND ENTIRE WARRANTY, CONDITION, AND REPRESENTATION, PERTAINING TO PRODUCTS. SELLER DISCLAIMS ALL OTHER WARRANTIES, AND REPRESENTATIONS, WHETHER STATUTORY, CONDITIONS, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THOSE RELATING TO DESIGN, NONINFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE. SELLER DOES NOT WARRANT THAT THE SOFTWARE IS ERROR-FREE OR FAULT-TOLERANT, OR THAT BUYER'S USE THEREOF WILL BE SECURE OR UNINTERRUPTED. UNLESS OTHERWISE AUTHORIZED IN WRITING BY SELLER, THE SOFTWARE SHALL NOT BE USED IN CONNECTION WITH HAZARDOUS OR HIGH-RISK ACTIVITIES OR ENVIRONMENTS. EXCEPT AS EXPRESSLY STATED HEREIN, ALL PRODUCTS ARE PROVIDED "AS
- **6.** <u>Claims</u>; <u>Commencement of Actions</u>. Buyer shall promptly inspect all Products upon receipt. No claims for shortages will be allowed unless reported to Seller within ten (10) days of delivery. Buyer shall notify Seller of any alleged breach of warranty within thirty (30) days after the date the nonconformance is or should have been discovered by Buyer. Any claim or action against Seller based upon breach of contract or any other theory, including tort, negligence, or otherwise must be commenced within twelve (12) months from the date of the alleged breach or other alleged event, without regard to the date of discovery.
- 7. <u>LIMITATION OF LIABILITY</u>. IN THE EVENT OF A BREACH OF WARRANTY, SELLER WILL, AT ITS OPTION, REPAIR OR REPLACE THE NON-CONFORMING PRODUCTS, RE-PERFORM THE SERVICES, OR REFUND THE PURCHASE PRICE PAID WITHIN A REASONABLE PERIOD OF TIME. IN NO EVENT IS SELLER LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING ANY LOSS OF REVENUE OR PROFITS, WHETHER BASED IN CONTRACT, TORT OR OTHER LEGAL THEORY. IN NO EVENT SHALL SELLER'S LIABILITY UNDER ANY CLAIM MADE BY BUYER EXCEED THE PURCHASE PRICE PAID FOR THE PRODUCTS.
- **8.** <u>Confidential Information</u>. Buyer acknowledges and agrees that Confidential Information has been and will be received in confidence and will remain the property of Seller. Buyer further agrees that it will not use Seller's Confidential Information for any purpose other than for the benefit of Seller and shall return all such Confidential Information to Seller within thirty (30) days upon request.
- **9.** <u>Loss to Buyer's Property</u>. Buyer's Property will be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer ordering the Products manufactured using Buyer's Property.

Property while it is in Seller's possession or control.

- 10. Special Tooling. Seller may impose a tooling charge for any Special Tooling. Special Tooling shall be and remain Seller's property. In no event will Buyer acquire any interest in the Special Tooling, even if such Special Tooling has been specially converted or adapted for manufacture of Goods for Buyer and notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller has the right to alter, discard or otherwise dispose of any Special Tooling or other property owned by Seller in its sole determination at any time.
- 11. Security Interest. To secure payment of all sums due from Buyer, Seller retains a security interest in all Products delivered to Buyer and, Buyer's acceptance of these Terms is deemed to be a Security Agreement under the Uniform Commercial Code. Buyer authorizes Seller as its attorney to execute and file on Buyer's behalf all documents Seller deems necessary to perfect Seller's security interest.
- 12. User Responsibility. Buyer, through its own analysis and testing, is solely responsible for making the final selection of the Products and assuring that all performance, endurance, maintenance, safety and warning requirements of the application of the Products are met. Buver must analyze all aspects of the application and follow applicable industry standards, specifications, and any technical information provided with the Quote or the Products, such as Seller's instructions, guides and specifications. If Seller provides options of or for Products based upon data or specifications provided by Buyer, Buyer is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the Products. In the event Buyer is not the end-user of the Products, Buyer will ensure such end-user complies with this paragraph.
- 13. Use of Products, Indemnity by Buyer. Buyer shall comply with all instructions, guides and specifications provided by Seller with the Quote or the Products. If Buyer uses or resells the Products in any way prohibited by Seller's instructions, guides or specifications, or Buyer otherwise fails to comply with Seller's instructions, guides and specifications, Buyer acknowledges that any such use, resale, or non-compliance is at Buyer's sole risk. Further, Buyer shall indemnify, defend, and hold Seller harmless from any losses, claims, liabilities, damages, lawsuits, judgments and costs (including attorney fees and defense costs), whether for personal injury, property damage, intellectual property infringement or any other claim, arising out of or in connection with: (a) improper selection, design, specification, application, or any misuse of Products; (b) any act or omission, negligent or otherwise, of Buyer; (c) Seller's use of Buyer's Property; (d) damage to the Products from an external cause, repair or attempted repair by anyone other than Seller, failure to follow instructions, guides and specifications provided by Seller, use with goods not provided by Seller, or opening, modifying, deconstructing, tampering with or repackaging the Products; or (e) Buyer's failure to comply with these Terms, including any legal or administrative proceedings, collection efforts, or other actions arising from or relating to such failure to comply. Seller shall not indemnify Buyer under any circumstance except as otherwise provided in these Terms.
- 14. Cancellations and Changes. Buyer may not cancel or modify, including but not limited to movement of delivery dates for the Products, any order for any reason except with Seller's written consent and upon terms that will indemnify, defend and hold Seller harmless against all direct, incidental and consequential loss or damage and any additional expense. Seller, at any time, may change features, specifications, designs and availability of Products.
- 15. Assignment. Buyer may not assign its rights or obligations without the prior written consent of Seller.
- 16. Force Majeure. Seller is not liable for delay or failure to perform any of its obligations by reason of any events or circumstances beyond its reasonable control. Such circumstances include without limitation: accidents, labor disputes or stoppages, government acts or orders, acts of nature, pandemics, epidemics, other widespread illness, or public health emergency, cyber related disruptions, cyber-attacks, ransomware sabotage, delays or failures in delivery from carriers or suppliers, shortages of materials, sudden increases in the price of raw material or components, shutdowns or slowdowns affecting the supply of raw materials or components, or the transportation thereof, oil shortages or oil price increases, energy crisis, energy or fuel interruption, war (whether declared or not) or the serious threat of same, riots, rebellions, acts of terrorism, embargoes, fire or any reason whether similar to the foregoing or otherwise. Seller will resume performance as soon as practicable after the event of force majeure has been removed. All delivery dates affected by an event of force majeure shall be tolled for the duration of such event of force maieure and rescheduled for mutually agreed dates as soon as practicable after the event of force majeure ceases to exist. The right to allocate capacity is in the Seller's sole discretion. An event of force majeure shall not include

- Also, Seller shall not be responsible for any loss or damage to Buyer's financial distress, insolvency, bankruptcy, or other similar conditions affecting one of the parties, affiliates and/or subcontractors. An event of force majeure in the meaning of these Terms means any circumstances beyond Seller's control that permanently or temporarily hinders performance, even where that circumstance was already foreseen. Buyer shall not be entitled to cancel any orders following its claim of an event of force majeure.
 - 17. Waiver and Severability. Failure to enforce any provision of these Terms will not invalidate that provision; nor will any such failure prejudice either party's right to enforce that provision in the future. Invalidation of any provision of these Terms shall not invalidate any other provision herein and, the remaining provisions will remain in full force and effect.
 - 18. Duration. Unless otherwise stated in the Quote, any agreement governed by or arising from these Terms shall: (a) be for an initial duration of one (1) year: and (b) shall automatically renew for successive one-year terms unless terminated by Buyer with at least 180-days written notice to Seller or if Seller terminates the agreement pursuant to Section 19 of these Terms.
 - 19. Termination. Seller may, without liability to Buyer, terminate any agreement governed by or arising from these Terms for any reason and at any time by giving Buyer thirty (30) days prior written notice. Seller may immediately terminate, in writing, if Buyer: (a) breaches any provision of these Terms, (b) becomes or is deemed insolvent, (c) appoints or has appointed a trustee, receiver or custodian for all or any part of Buyer's property,(d) files a petition for relief in bankruptcy on its own behalf, or one is filed against Buyer by a third party, (e) makes an assignment for the benefit of creditors; or (f) dissolves its business or liquidates all or a majority of its assets.
 - 20. Ownership of Rights. Buyer agrees that (a) Seller (and/or its affiliates) owns or is the valid licensee of Seller's IP and (b) the furnishing of information, related documents or other materials by Seller to Buyer does not grant or transfer any ownership interest or license in or to Seller's IP to Buyer, unless expressly agreed in writing. Without limiting the foregoing, Seller retains ownership of all Software supplied to Buyer. In no event shall Buyer obtain any greater right in and to the Software than a right in a license limited to the use thereof and subject to compliance with any other terms provided with the Software. Buyer further agrees that it will not, directly or through intermediaries, reverse engineer, decompile, or disassemble any Software (including firmware) comprising or contained within a Product, except and only to the extent that such activity may be expressly permitted, either by applicable law or, in the case of open source software, the applicable open source license.
 - 21. Indemnity for Infringement of Intellectual Property Rights. Seller is not liable for infringement of any Intellectual Property Rights except as provided in this Section. Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on a third-party claim that one or more of the Products infringes the Intellectual Property Rights of a third party in the country of delivery of the Products by Seller to Buyer. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of any such claim, and Seller having sole control over the defense of the claim including all negotiations for settlement or compromise. If one or more Products is subject to such a claim, Seller may, at its sole expense and option, procure for Buyer the right to continue using the Products, replace or modify the Products to render them non-infringing, or offer to accept return of the Products and refund the purchase price less a reasonable allowance for depreciation. Seller has no obligation or liability for any claim of infringement: (i) arising from information provided by Buyer (including Seller's use of Buyer's Property); or (ii) directed to any Products for which the designs are specified in whole or part by Buyer; or (iii) resulting from the modification, combination or use in a system of any Products. The foregoing provisions of this Section constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for claims of infringement of Intellectual Property Rights.
 - 22. Governing Law. These Terms, the terms of any Quote, and the sale and delivery of all Products are deemed to have taken place in, and shall be governed and construed in accordance with, the laws of the State of Ohio, as applicable to contracts executed and wholly performed therein and without regard to conflicts of laws principles. Buyer irrevocably agrees and consents to the exclusive jurisdiction and venue of the courts of Cuyahoga County, Ohio with respect to any dispute, controversy or claim arising out of or relating to the sale and delivery of the Products.
 - 23. Entire Agreement. These Terms, along with the terms set forth in the Quote, forms the entire agreement between the Buyer and Seller and constitutes the final, complete and exclusive expression of the terms of sale and purchase. In the event of a conflict between any term set forth in the Quote and these Terms, the terms set forth in the Quote shall prevail. All prior or contemporaneous written or oral agreements or negotiations with

respect to the subject matter shall have no effect. No modification to these Terms will be binding on Seller unless agreed to in a writing that is signed by an authorized representative of Seller, excluding email correspondence, 'clickwrap' or other purported electronic assent to different or additional terms. Sections 2-25 of these Terms shall survive termination or cancellation of any agreement governed by or arising from these Terms.

- 24. No 'Wrap' Agreements/No Authority to Bind. Seller's clicking any buttons or any similar action, such as clicking "I Agree" or "Confirm," to utilize Buyer's software or webpage for the placement of orders, is NOT an agreement to Buyer's Terms and Conditions. NO EMPLOYEE, AGENT OR REPRESENTATIVE OF SELLER HAS THE AUTHORITY TO BIND SELLER BY THE ACT OF CLICKING ANY BUTTON OR SIMILAR ACTION ON BUYER'S WEBSITE OR PORTAL.
- 25. Compliance with Laws. Buyer agrees to comply with all applicable laws, regulations, and industry and professional standards, including those of the United States of America, and the country or countries in which Buyer may operate, including without limitation the U.S. Foreign Corrupt Practices Act ("FCPA"), the U.S. Anti-Kickback Act ("Anti-Kickback Act"), U.S. and E.U. export control and sanctions laws ("Export Laws"), the U.S. Food Drug and Cosmetic Act ("FDCA"), and the rules and regulations promulgated by the U.S. Food and Drug Administration ("FDA"), each as currently amended. Buyer agrees to indemnify, defend, and hold harmless Seller from the consequences of any violation of such laws, regulations and standards by Buyer, its employees or agents. Buyer represents that it is familiar with all applicable provisions of the FCPA, the Anti-Kickback Act, Export Laws, the FDCA and the FDA and certifies that Buver will adhere to the requirements thereof and not take any action that would make Seller violate such requirements. Buyer represents and agrees that Buyer will not make any payment or give anything of value, directly or indirectly, to any governmental official, foreign political party or official thereof, candidate for foreign political office, or commercial entity or person, for any improper purpose, including the purpose of influencing such person to purchase Products or otherwise benefit the business of Seller. Buyer further represents and agrees that it will not receive, use, service, transfer or ship any Products from Seller in a manner or for a purpose that violates Export Laws or would cause Seller to be in violation of Export Laws. Buyer agrees to promptly and reliably provide Seller all requested information or documents, including end-user statements and other written assurances, concerning Buyer's ongoing compliance with Export Law.

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